

Permanent Magnets

Dr. Pelin Tozman

*Functional Materials, Institute of Materials Science, Technische Universität Darmstadt,
64287 Darmstadt, Germany*



pelin.tozman@tu-darmstadt.de

Learning outcomes:

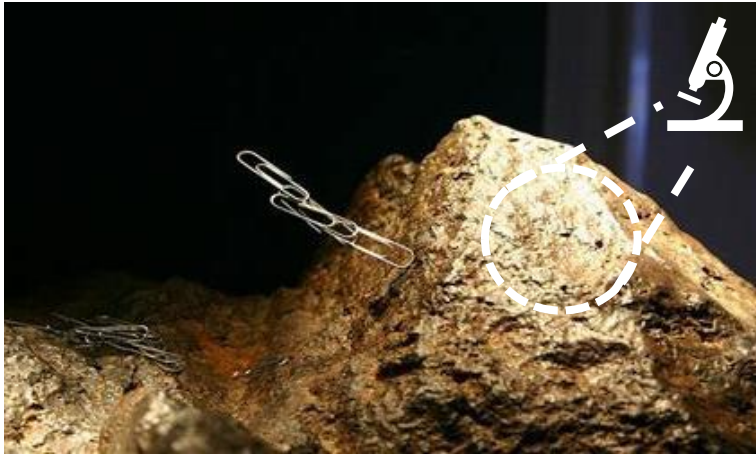
Magnet development from Loadstone to NdFeB

Intrinsic magnetic properties: Magnetisation, Curie temperature
Anisotropy field

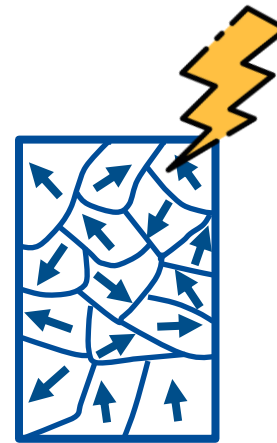
Extrinsic magnetic properties: Coercivity, Remanence,
Energy product

How to make a magnet, microstructure and performance relation

Discovery: First magnet



Lodestone: Rocks rich in magnetite, Fe_3O_4 , magnetized by huge electric current in lightning strikes

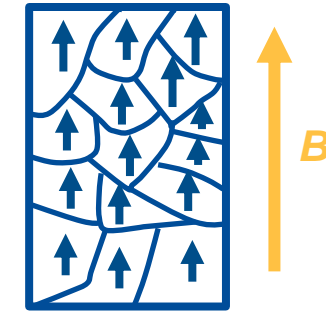


Lightning Bolt: $I = 10 \text{ kA to } 200 \text{ kA}$

Ampere Law: $B = \frac{\mu_0 I}{2\pi r}$

$I = 30 \text{ kA}, r = 1 \text{ m}$

$B = 6 \mu T$



*Domains randomly aligned
unmagnetized
 $B_{app} = 0 \quad M = 0$
No magnetostatic energy*

*Magnetized
 $B_{app} = 6 \mu T \quad M = M_s$
magnetostatic energy*

Magnetic materials consist of regions called **magnetic domains**, within which the magnetic moments of atoms are aligned.

A permanent magnet is a material that produces a magnetic field without the need for an external source of power or electric current.

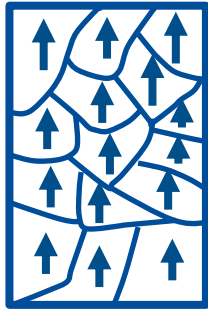
Magnetization:

H-field: Magnetic field strength (A/m)

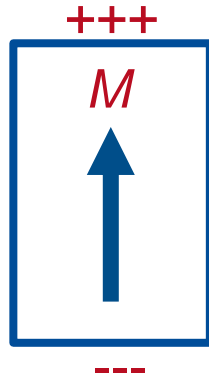
B-field: Magnetic flux density (T) (1 Oe = 10^{-4} T = 80 A/m)

$\mathbf{B} = \mu_0(\mathbf{H} + \mathbf{M})$ Ampere law

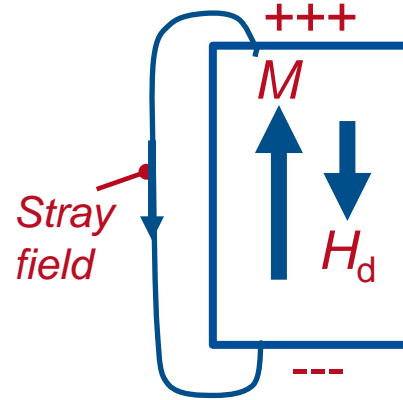
M : Magnetization (A/m)



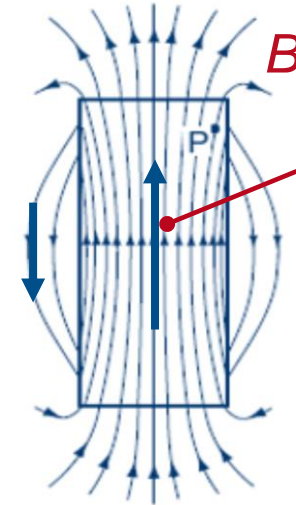
Permanent magnet
Have memory!



Normal component of M
creates poles ($\nabla \cdot M \neq 0$)
 \rightarrow H-field



Demag field, H_d
 $H_d = -\mathcal{N}M$



Gauss law $\nabla \cdot B = 0$
There is no magnetic monopole
Continuous closed loop

$B = \mu_0(M - \mathcal{N}M)$

Stray field: Equivalence of demagnetizing field in surrounding volume of a magnet
The magnetic flux density outside the magnet is the useful quantity for magnet applications.

[1] J. M. D. Coey, Journal of Physics: Condensed Matter 26, 064211 (2014).

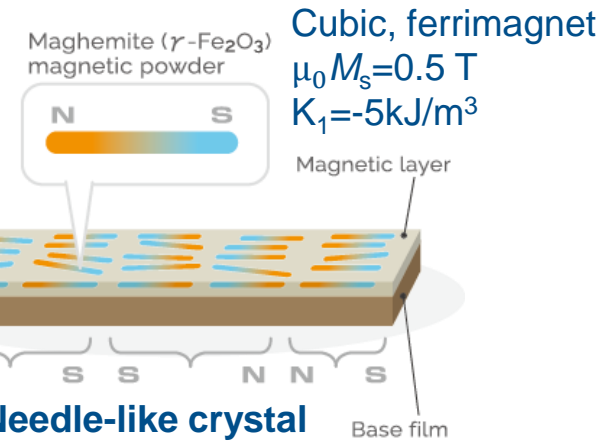
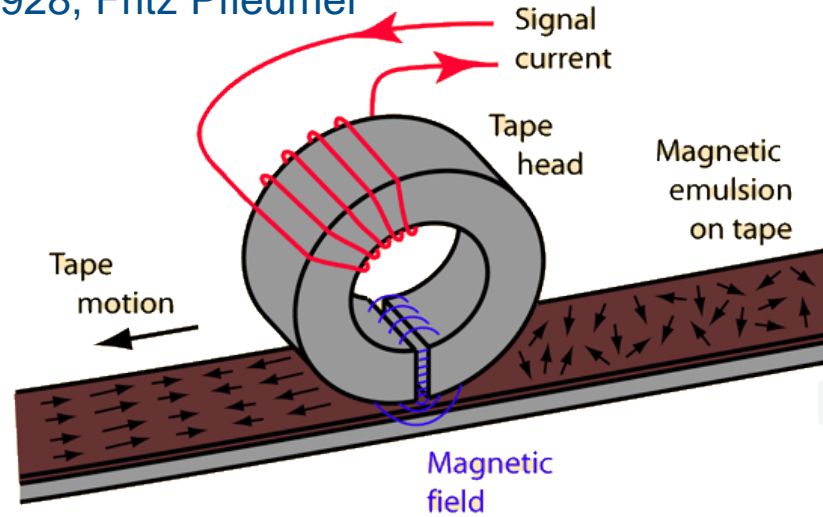
Demagnetizing field: Magnetic tape



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Shape	Direction		\mathcal{N}
Long needle	// to axis	\perp to axis	0 1/2
Thin film	// to axis	\perp to axis	0 1
Sphere	Any direction		1/3

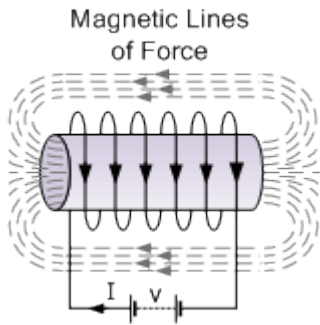
1928, Fritz Pfleumer



<http://hyperphysics.phy-astr.gsu.edu/hbase/Audio/tape2.html>

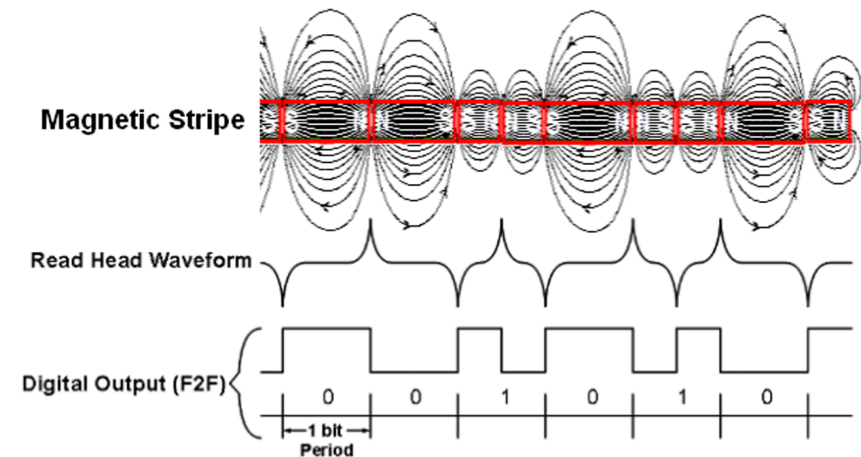
[1] R. Skomski and J. M. D. Coey, Scripta Materialia 112, 3 (2016)

Writing:



Applying AC current to the coil reverse the magnetization direction of the magnetic materials repeatedly

Reading:



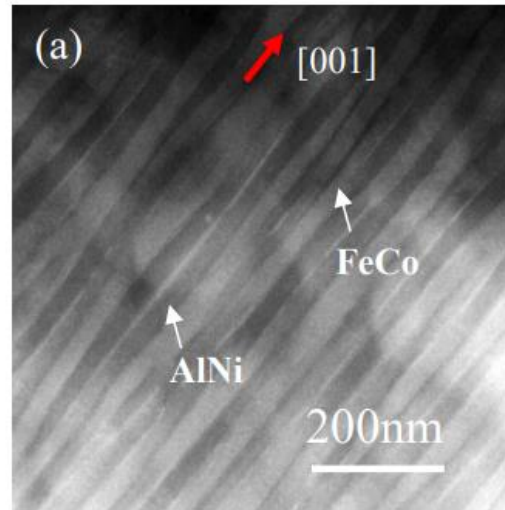
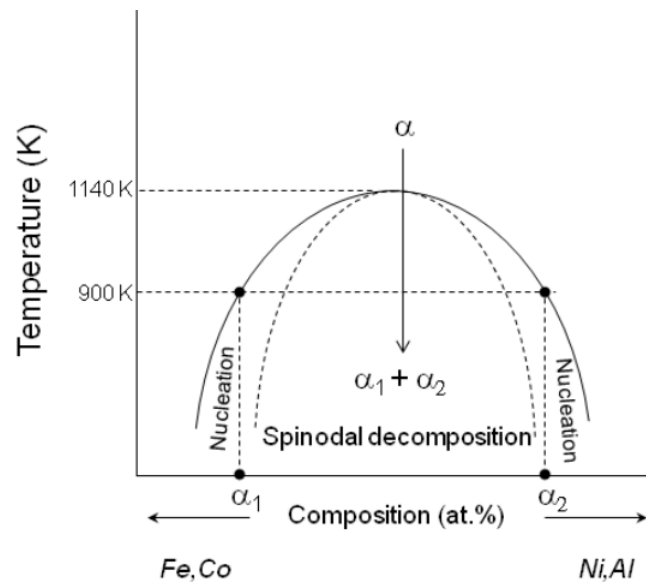
Electromagnetic induction

Demagnetizing field: AlNiCo

World's first artificial magnetic nanostructures

Developed: 1930–1970 (1931, T. Mishima) Doubled the performance of steel

AN under field ≈ 0.2 T Spinodal decomposition @800C of a quaternary cubic alloy \rightarrow Needle like nanoscale regions of ferromagnetic FeCo (α_1) needles embedded in non magnetix NiAl matrix (α_2).



Cubic FeCo $\mathcal{N} = 0$

Ideal case $K_{\text{shape}} = 1.2 \text{ MJ/m}^3$, $K_1 = 20 \text{ kJ/m}^3$

$\mu_0 M_s = 2.45 \text{ T}$

$\mu_0 H_a = 2K_{\text{sh}} / 0.9\mu_0 M_s = 1.3 \text{ T}$

Does AlNiCo is an ideal Magnet?

Iwama Y. and Takeuchi M., Trans JIM 1974; 15, 371

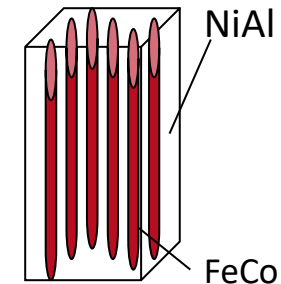
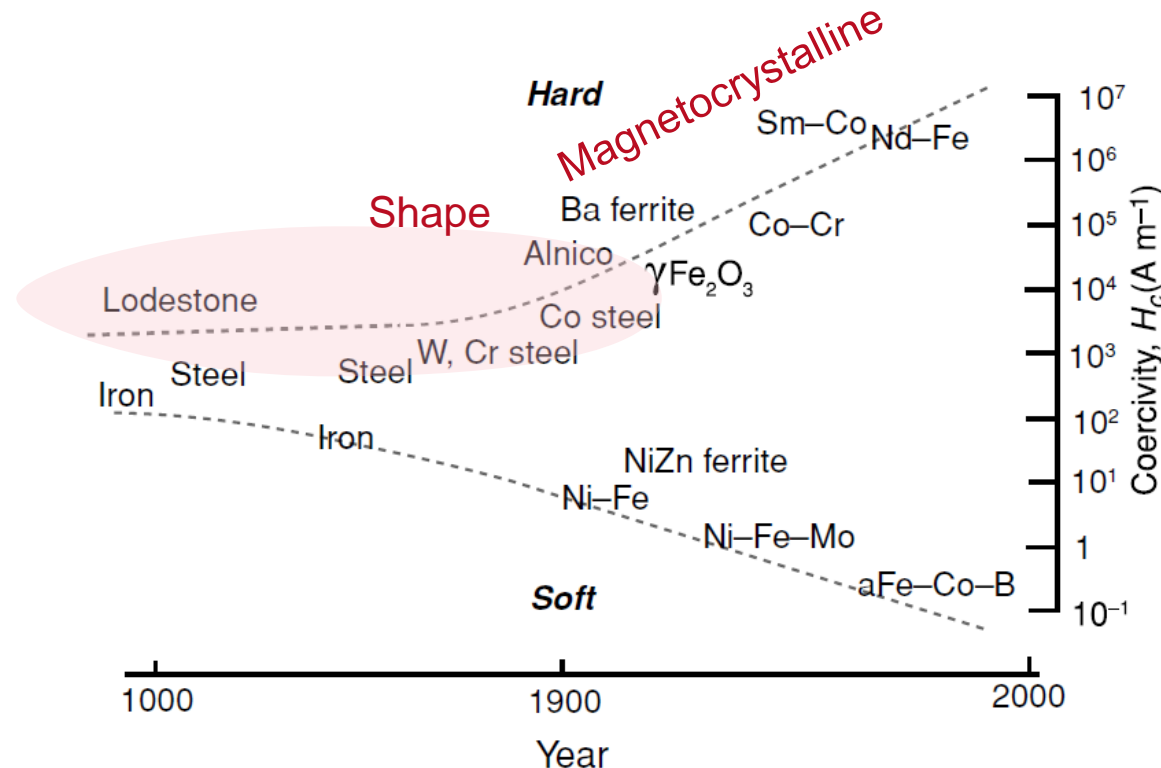
L. Zhou et al. "Microstructure and coercivity in alnico 9, *Journal of Magn. and Mater.* 471 (2019) 142-147.

Shape anisotropy

An ideal magnet should be prepared in any desired shape which means $H_c > M_s$
 Shape anisotropy offer upper limit $H_c \approx M_s/2$ in ideal case. Shape is never enough!

$$K_1^{shape} = \frac{1}{4} \mu_0 M_s^2 (1 - 3\mathcal{N}) \quad \text{For } \mathcal{N} = 0, K_{shape} = 1.2 \text{ MJ/m}^3 \mu_0 H_a = 1.3 \text{ T}$$

Alnico: **High** $T_c \approx 1200 \text{ K}$, $\mu_0 M_s \approx 0.6\text{-}1.4 \text{ T}$ **Low** $\mu_0 H_c \approx 0.06 \text{ T} - 0.2 \text{ T}$



The seven ages of magnetism

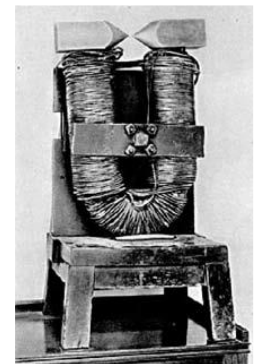


Period	Dates	Icon	Drivers	Materials
Ancient period	-1500	Compass	State, geomancers	Iron, lodestone
Early modern age	-1820	Horshoe magnet	Navy	Iron, lodestone
Electromagnetic age	-1900	Electromagnet	Industry	Electric steel
Age of understanding	-1935	Pauli matrices	Academic	(AlNiCo)
High-frequency age	-1960	Magnetic resonance	Military	Ferrites
Age of applications	-1995	Electric screwdriver	Consumer market	Sm-Co, Nd-Fe-B
Age of spin electronics	-Present	Read head	Consumer market	Multilayers



Early Chinese Compass
– 400 BC

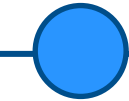
Early telegraph system,
Electric motor, compass,
Magnetic separator



19th century electromagnet

Electric guitar pickup, high temperature applications in automotive component, vintage audio equipment, precision instruments

Ferrite



1930


Dr. Y. Kato – Dr. T. Takei
Tokyo Institute of Technology

Hard



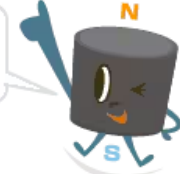
Soft

The first hard ferrite = OP magnet
(Solid solution of Co-ferrite and magnetite)



Natural ferrite >

Lodestone is a natural ferrite magnet.



< Hard ferrite >

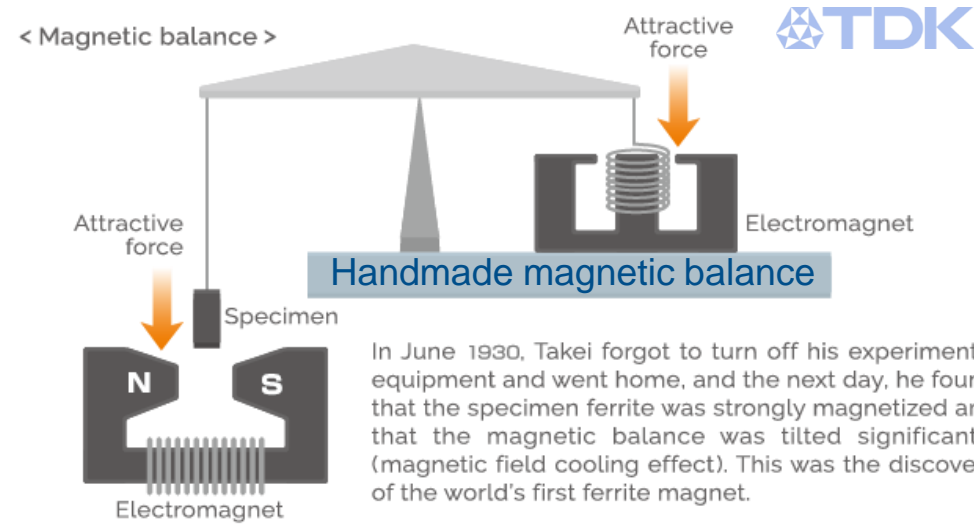
Hard ferrite is superior in magnetic coercive force and therefore can be made into flat plate magnets.

The first soft ferrite
(Solid solution of Cu-ferrite and Zn-ferrite)

Soft ferrite was first used for antenna cores in wireless devices, etc. and then became widely used.



< Soft ferrite >



Measuring T_c , $M-T$ up to 300°C

Electromagnet remained applied → Cool down under field

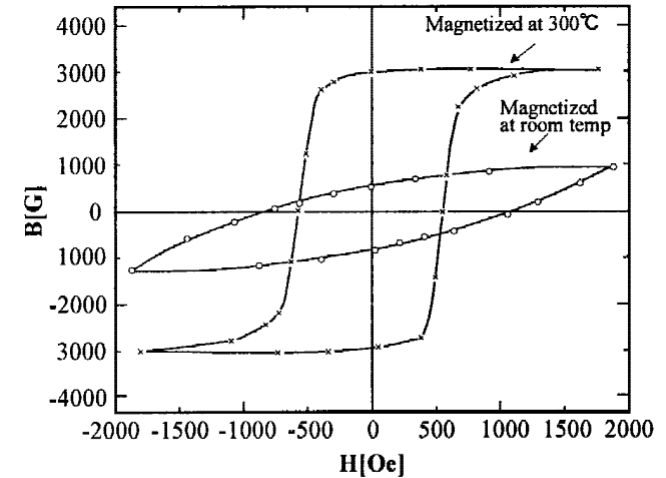


Fig. 2. Effect of magnetizing temperature on the hysteresis of a solid solution of CoFe_2O_4 and Fe_3O_4 .

CoFe_2O_4 , ferrimagnet:

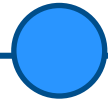
$Fm-3m$, $\mu_0 M_s = 0.56\text{T}$, $K_1 = 290\text{ kJ/m}^3$, $\mu_0 H_a = 1.3\text{ T}$

Spin-orbit coupling associated with the Co^{2+} ions

Industrialized under the name "OP magnet"
(Ookayama's permanent magnet) in 1935.

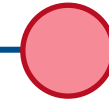
[2] JMD Coey, Magnetism and Magnetic materials, 2010, p.423

Ferrite



1930

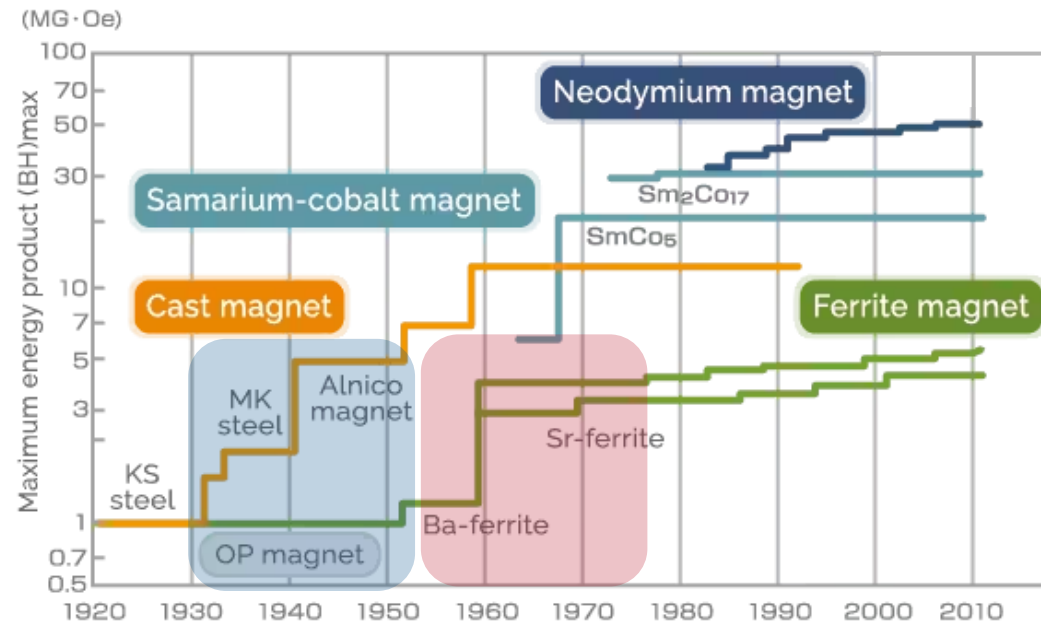
Dr. Y. Kato – Dr. T. Takei
Tokyo Institute of Technology
Cubic Co-ferrite (semi hard)
Spin-orbit coupling Co^{2+} ions,
at octahedral sites of the spinel structure.



1951

Van Oosterhout based on Snoek work
Philips Research Laboratories
Hexagonal ferrite (hard) ferrimagnetic
Magnetocrystalline anisotropy
 $\text{MFe}_{12}\text{O}_{19}$ $\text{M}=\text{Ba}^{2+}$ (BaM) or Sr^{2+} (SrM)

1	H				
2	He				
3	Li	4	Be		
4	Be	5	B		
11	Na	12	Mg		
19	K	20	Ca	21	Sc
37	Rb	38	Sr	39	Y
55	Cs	56	Ba	57	La
87	Fr	88	Ra	89	Ac





Hexagonal ferrite: The most produced magnet!

★ Magnetocrystalline anisotropy → Hexagonal structure, spin-orbit coupling and local environment of Fe³⁺ ions.

M-type MFe₁₂O₁₉ M=Ba²⁺ or Sr²⁺

Shape anisotropy is broken!!!

Large H_a with H_c > M_s

Freedom to magnetic circuit designer

But Ferrimagnetic largely composed of O₂ → M_s is poor

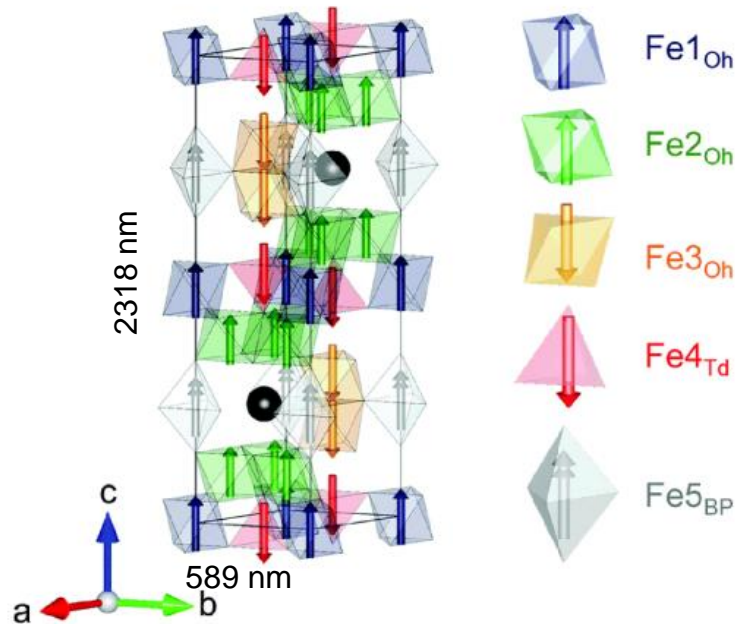
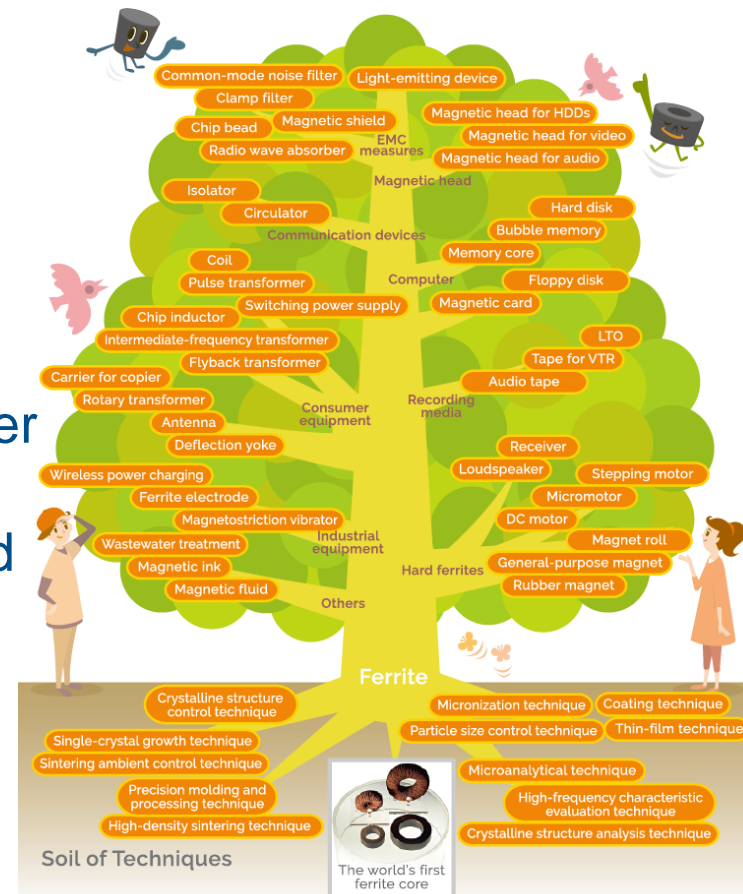


Figure 1. Representation of the crystal and magnetic structure of the M-type hexaferrites, i.e. BaFe₁₂O₁₉ and SrFe₁₂O₁₉. The black spheres represent the alkaline earth metals (Ba, Sr) while the colored polyhedra represent the five different Fe crystallographic sites. The arrows represent the magnetic spins of the Fe atoms. Oxygen atoms

Application: Fridge magnet, motors, actuators, sensors and holding devices



[1] C. Granados-Miralles et al. On the potential of hard ferrite ceramics for permanent magnet technology—a review on sintering strategies, J. Phys. D Appl. Phys. 54, (2021) 303001.

Rare earth based magnets:

1966

First RE magnet YCo_5
Strant and Hoffer
Hexagonal SmCo_5
Huge H_a from Sm 4f electron



Charge density distribution

1970s

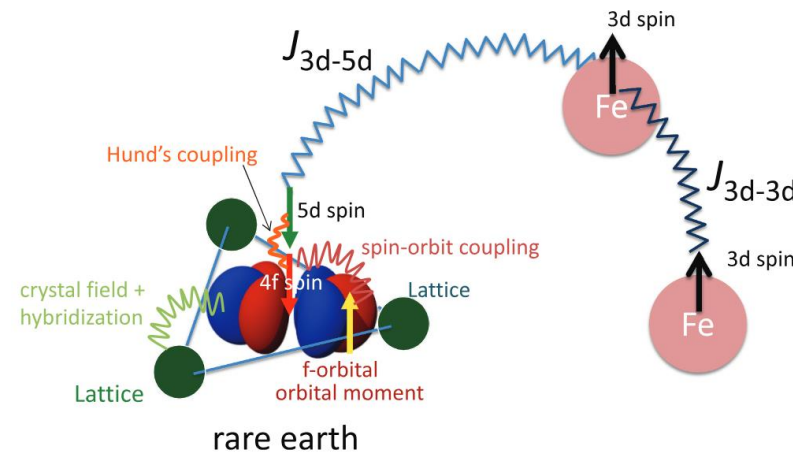
$\text{Sm}_2\text{Co}_{17}$ magnets
Strant, **Senno-Taware**, TDK
Rhombohedral, Larger M_s
Practical application
 $\text{Sm}(\text{Co}_{\text{bal}}\text{Fe}_{0.245}\text{Cu}_{0.07}\text{Zr}_{0.02})_{7.8}$

1980s

$\text{Nd}_2\text{Fe}_{14}\text{B}$
Kuz'ma crystal structure
Croat melt spun ribbons
Sagawa NdFeB magnet

Material	$\mu_0 M_s$ (T)	$\mu_0 H_a$ (T)	T_c (K)	$(BH)_{\text{max}}$ (kJ/m ³)
Ba ferrite	0.48	0.1	740	39
SmCo_5	1.07	40	1020	240
YCo_5	1.07	13	987	227
$\text{Sm}_2\text{Co}_{17}$	1.28	5.6	838	326
$\text{Nd}_2\text{Fe}_{14}\text{B}$	1.61	7.6	588	510

$$(BH)_{\text{MAX}} = \frac{1}{4} \mu_0 M_s^2$$



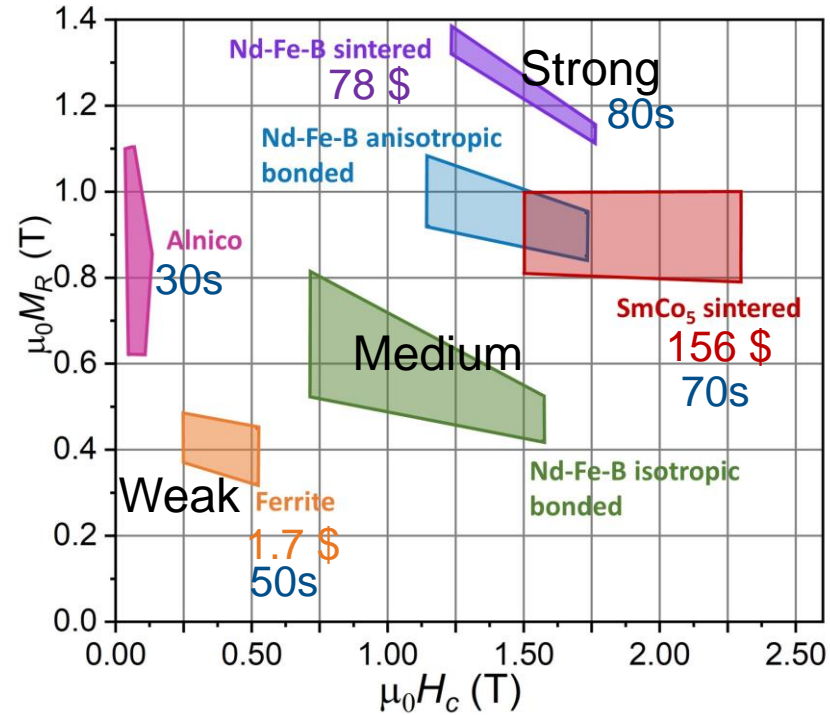
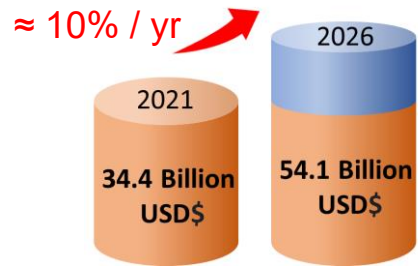
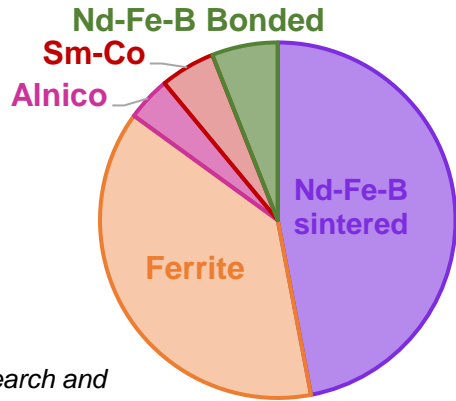
RE: High H_a
TM: High T_c , M_s

[1] J. M. D. Coey, Hard magnetic materials: A perspective, IEEE Trans. on magn. (2011) 4671-81

[2] T. Miyake et al., Understanding and optimization of hard magnetic compounds from first principles, STAM, 22 (2021) 543-556

Nowadays magnets:

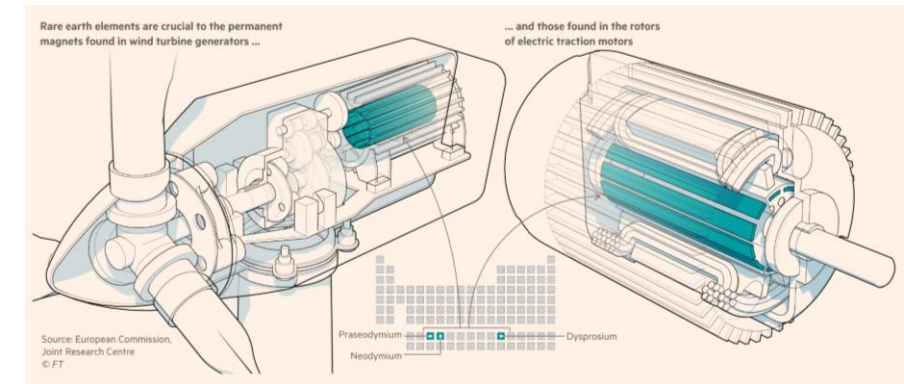
Global magnet market



Green application



Mobility

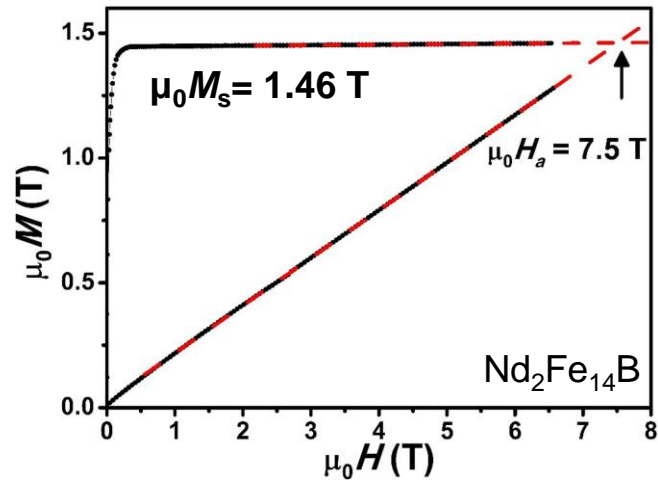


Additive Dy, Tb
Magnet stability at elevated temperature ≈ 200°C

[1] J.M.D. Coey, Engineering, 6, 119-131, 2020
[2] O. Gutfleisch, Adv. Mater. 23, 821-842, 2011

Magnet recipe:

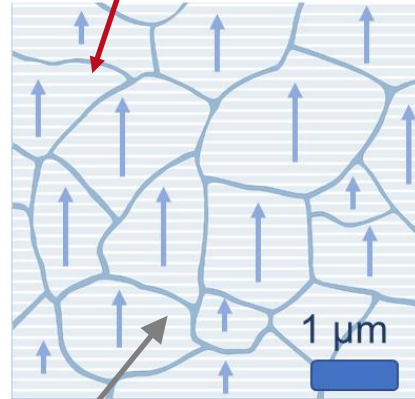
Intrinsic magnetic properties



+

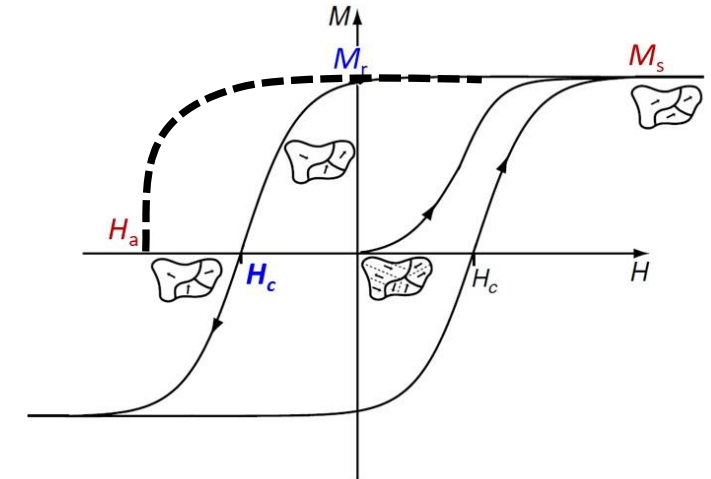
Microstructure

Intergranular phase



Fine magnetic grains
isolated with **intergranular**
phase

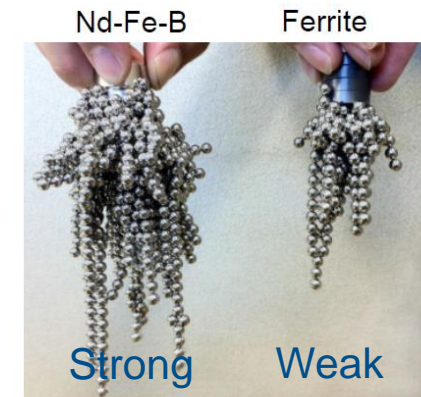
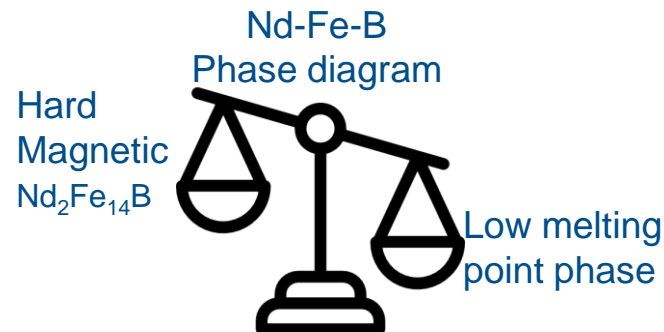
Extrinsic magnetic properties



High coercivity (H_c)
and remanence (M_r)

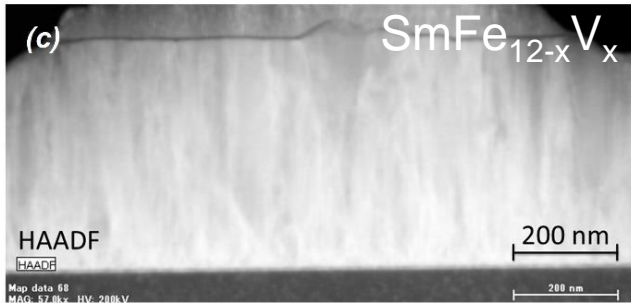
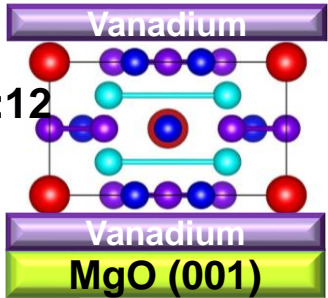
Atomic and crystal structure

Material	$\mu_0 M_s$ (T)	$\mu_0 H_a$ (T)
$\text{Nd}_2\text{Fe}_{14}\text{B}$	1.61	7.6
Ferrite	0.48	0.1



Magnetocrystalline anisotropy:

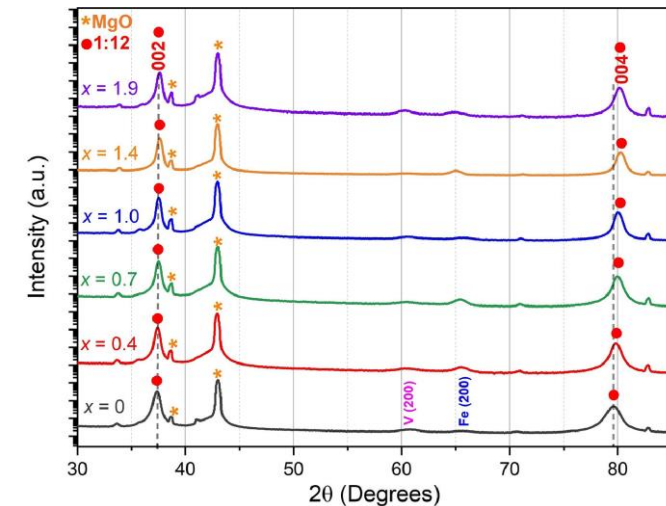
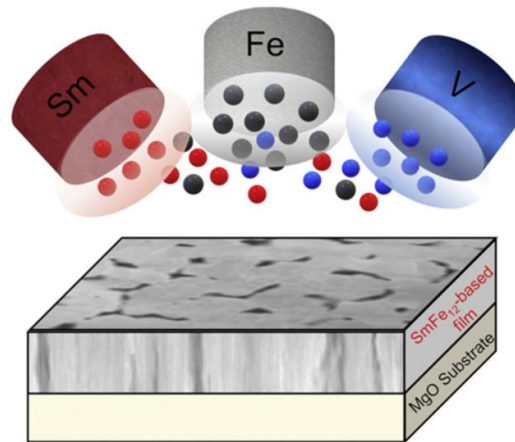
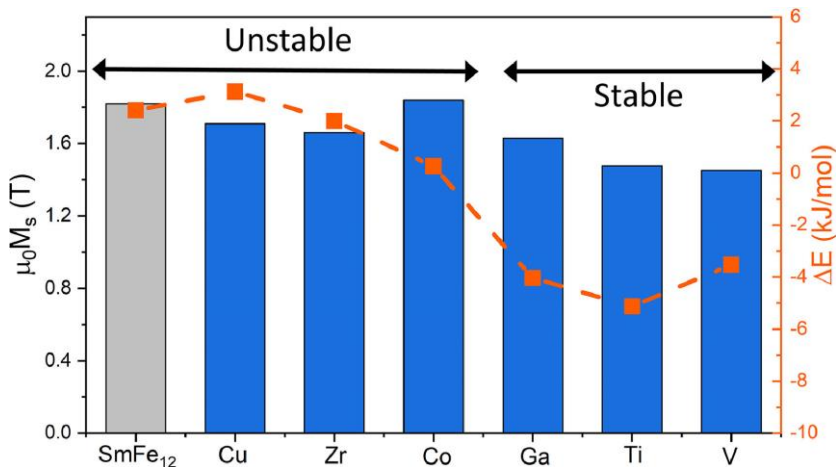
Spin-orbit coupling and crystal field interaction → Field tends to stabilize particular orbitals and spin-orbit interactions align magnetic moments in principal axes of crystal



Material	$\mu_0 M_s$ (T)	$\mu_0 H_a$ (T)	T_c (K)
SmFe ₁₂	1.64	12	555
Nd ₂ Fe ₁₄ B	1.61	7.6	588

[1] P. Tozman et al., Acta Mater. 232 (2022) 117928

[2] Y. Hirayama et al., Scr. Mater., 138 (2017), pp. 62-65

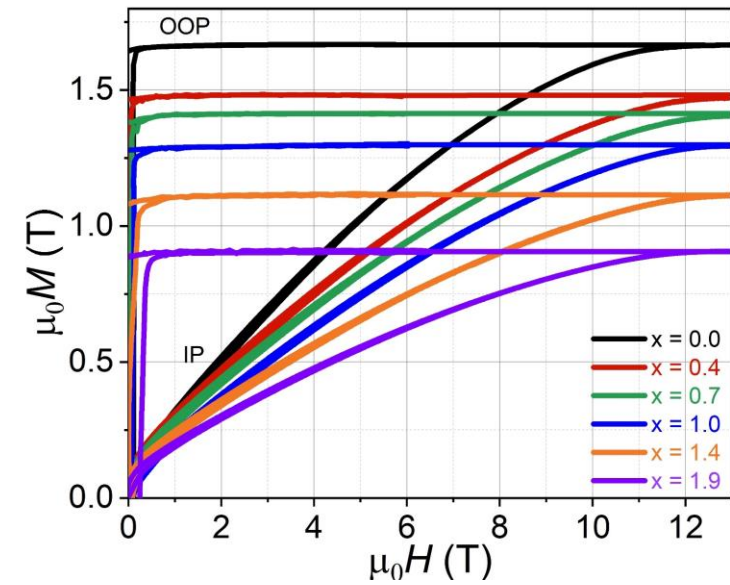


Magnetocrystalline anisotropy: $\text{SmFe}_{11-x}\text{V}_x$

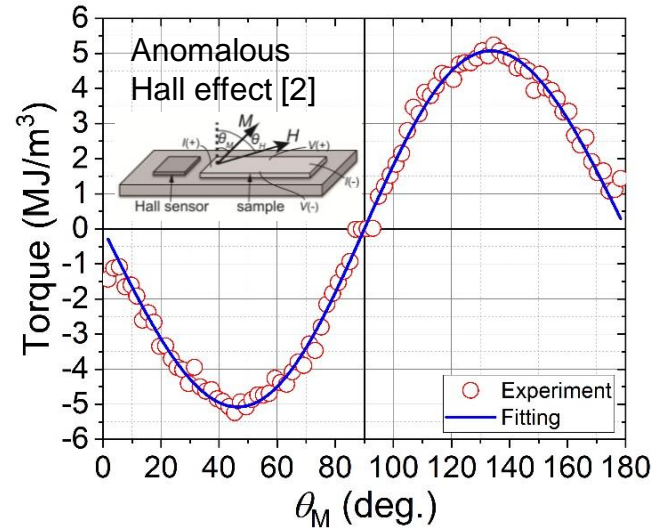


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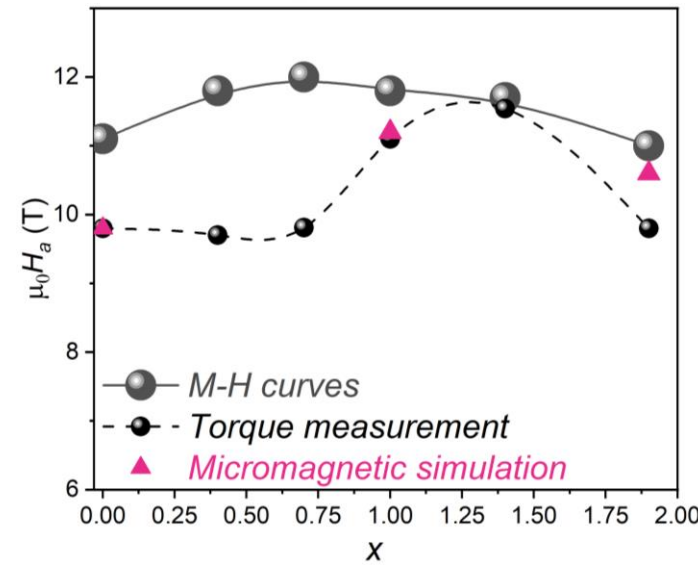
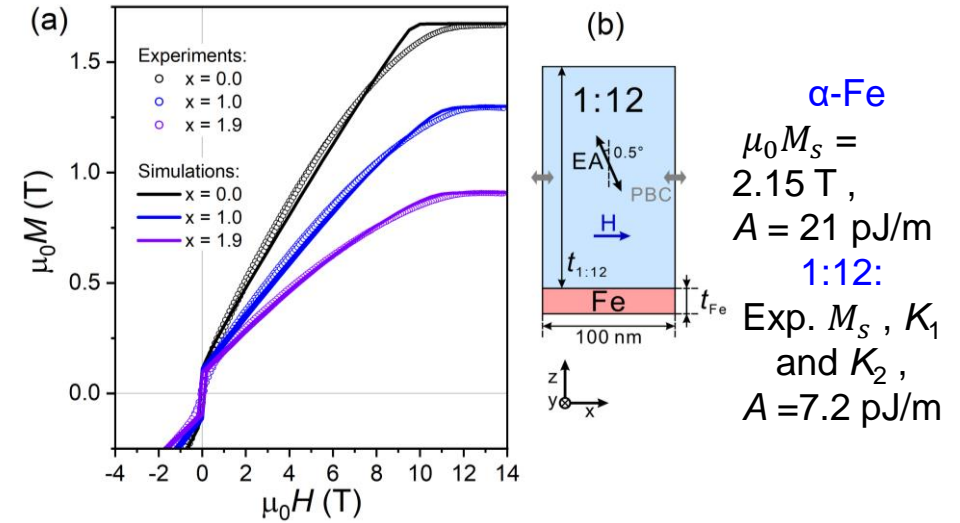
(1) Cross point



(2) Torque curve

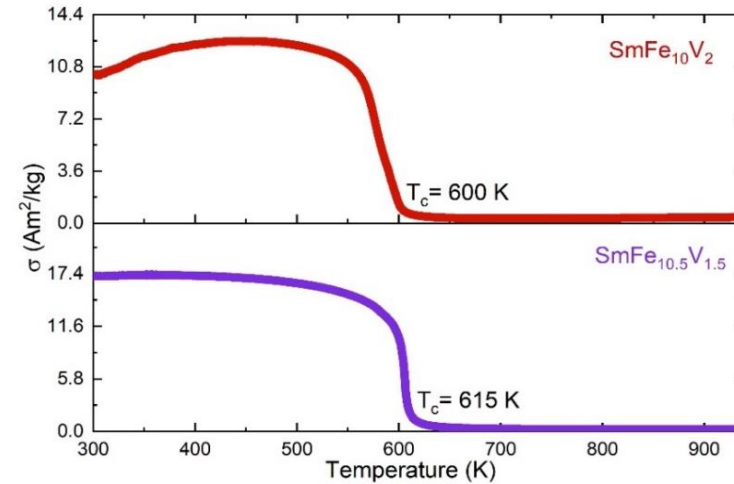
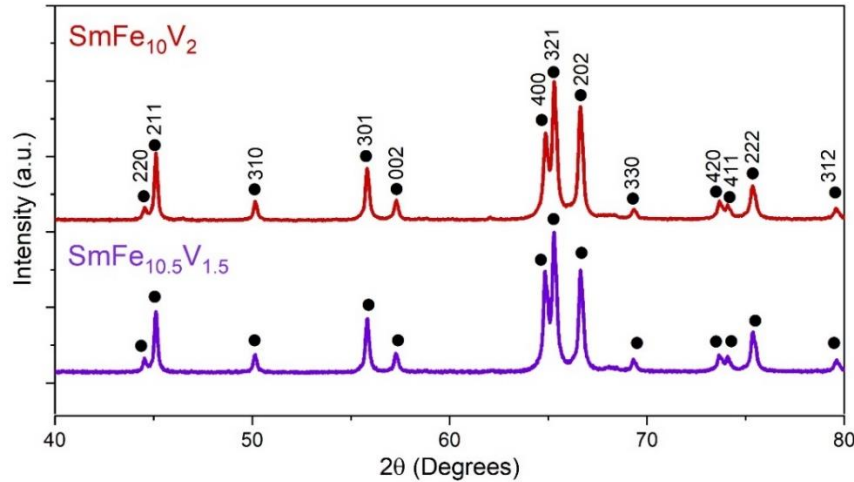


(3) Micromagnetic modelling

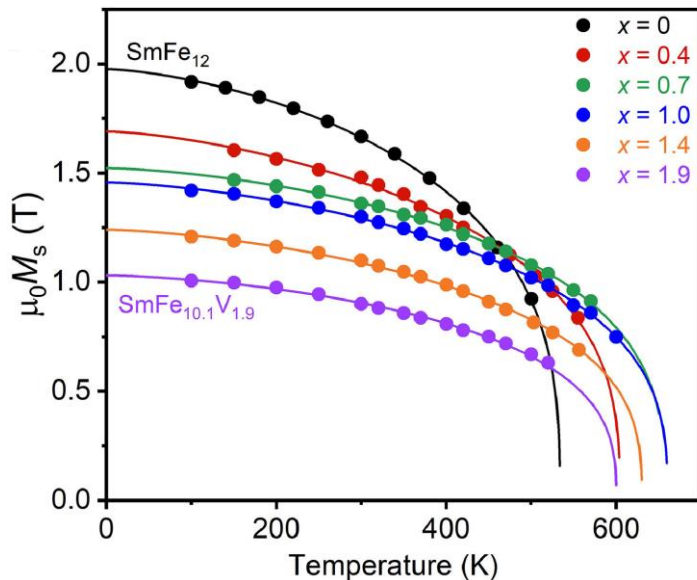


[1] P. Tozman et al., Acta Mater. 232 (2022) 117928
 [2] T. Ono et al., Appl. Phys. Exp. 11 (2018) 033002.

Curie temperature



[1] M.D. Kuz'min, Phys. Rev. Lett. 94 (2005) 107204.
[2] P. Tozman et al., Acta Mater. 232 (2022) 117928



$T_C \rightarrow$ Least square fitting [1].

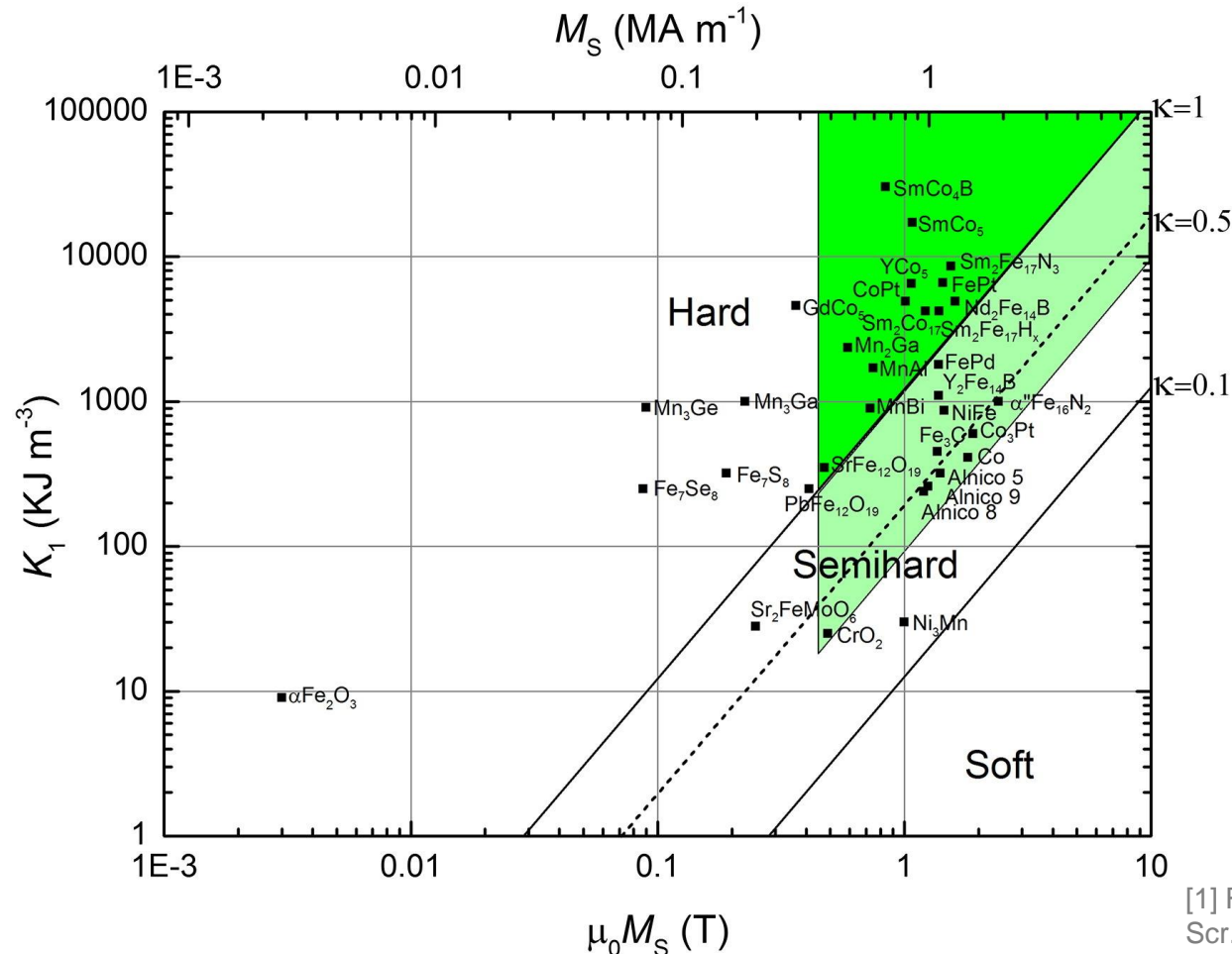
$$M_S(T) = M_S(0) \left[1 - s \left(\frac{T}{T_C} \right)^{\frac{3}{2}} - (1-s) \left(\frac{T}{T_C} \right)^{\frac{5}{2}} \right]^{\frac{1}{3}}$$

$M_S(0)$, T_C and s (shape parameter) are constant

$$s = 0.176 \frac{g\mu_B}{M_S(0)} \left(\frac{k_B T_C}{D} \right)^{\frac{3}{2}} \quad D \text{ is spin wave stiffness}$$

Hardness parameter κ

The criterion that a magnet can be fabricated in any shape without demagnetizing itself may be formulated in terms of the magnetic hardness parameter of the material defined as



$$\kappa = \sqrt{K_1 / \mu_0 M_s^2}$$

$\kappa > 1$ Permanent magnet

Hard region: $\kappa > 1$ Efficient magnet in any shape

Semihard materials in the pale green area can be used to make oriented magnets with a severely shape-limited energy product.

[1] R. Skomski, J. M. D. Coey, Magnetic anisotropy- How much is enough for a permanent magnet?, Scr. Mater., 112, (2016) 3-8.

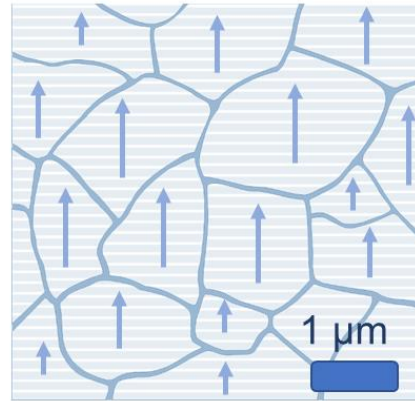
Magnet recipe:

Intrinsic magnetic properties

High anisotropy (H_a)
Magnetization (M_s)
Curie temperature (T_c)

+

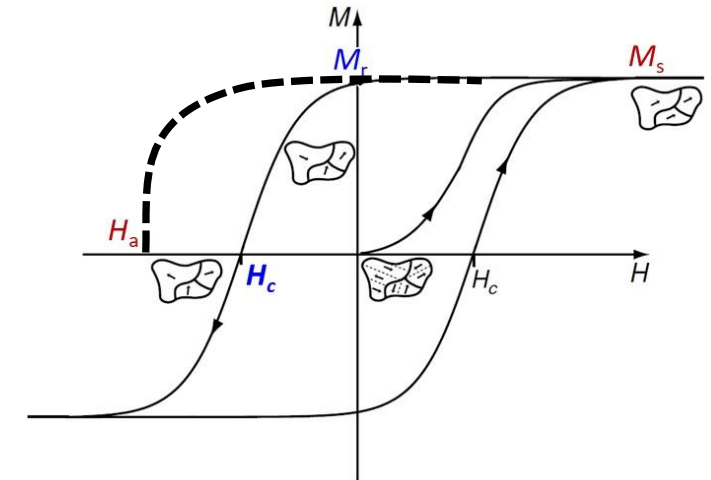
Microstructure



Fine magnetic grains
isolated with **intergranular**
phase



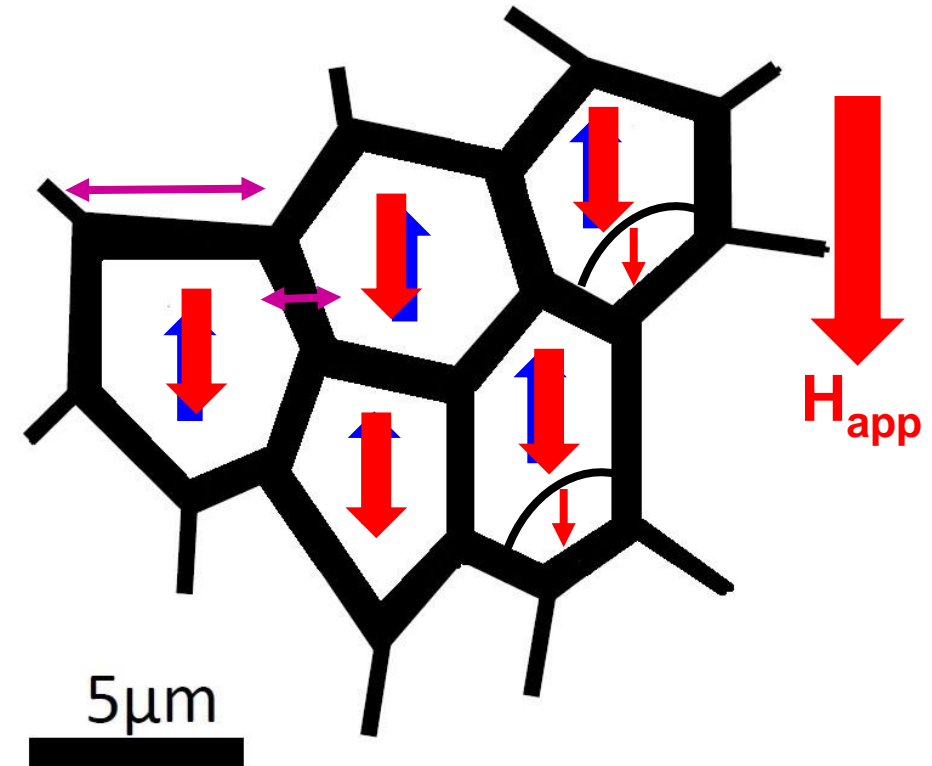
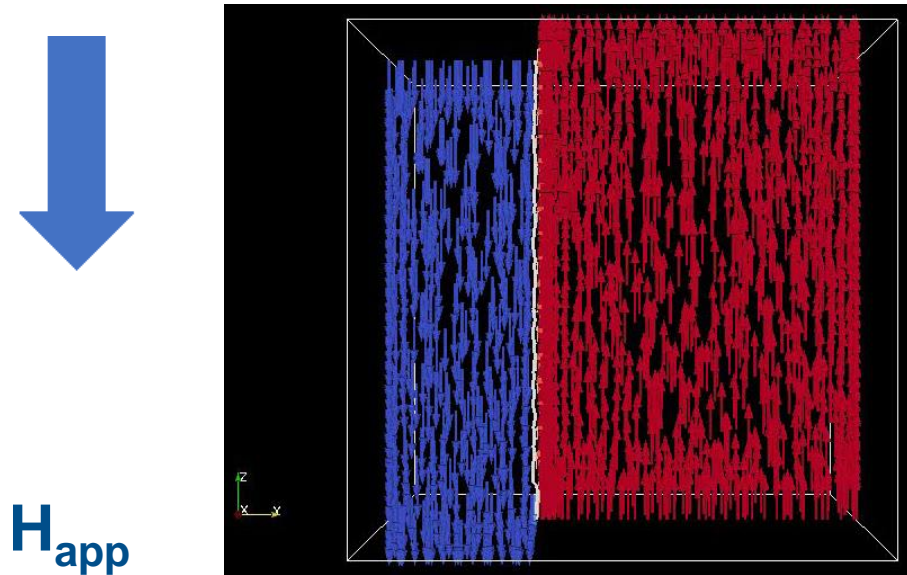
Extrinsic magnetic properties



High coercivity (H_c)
and remanence (M_r)

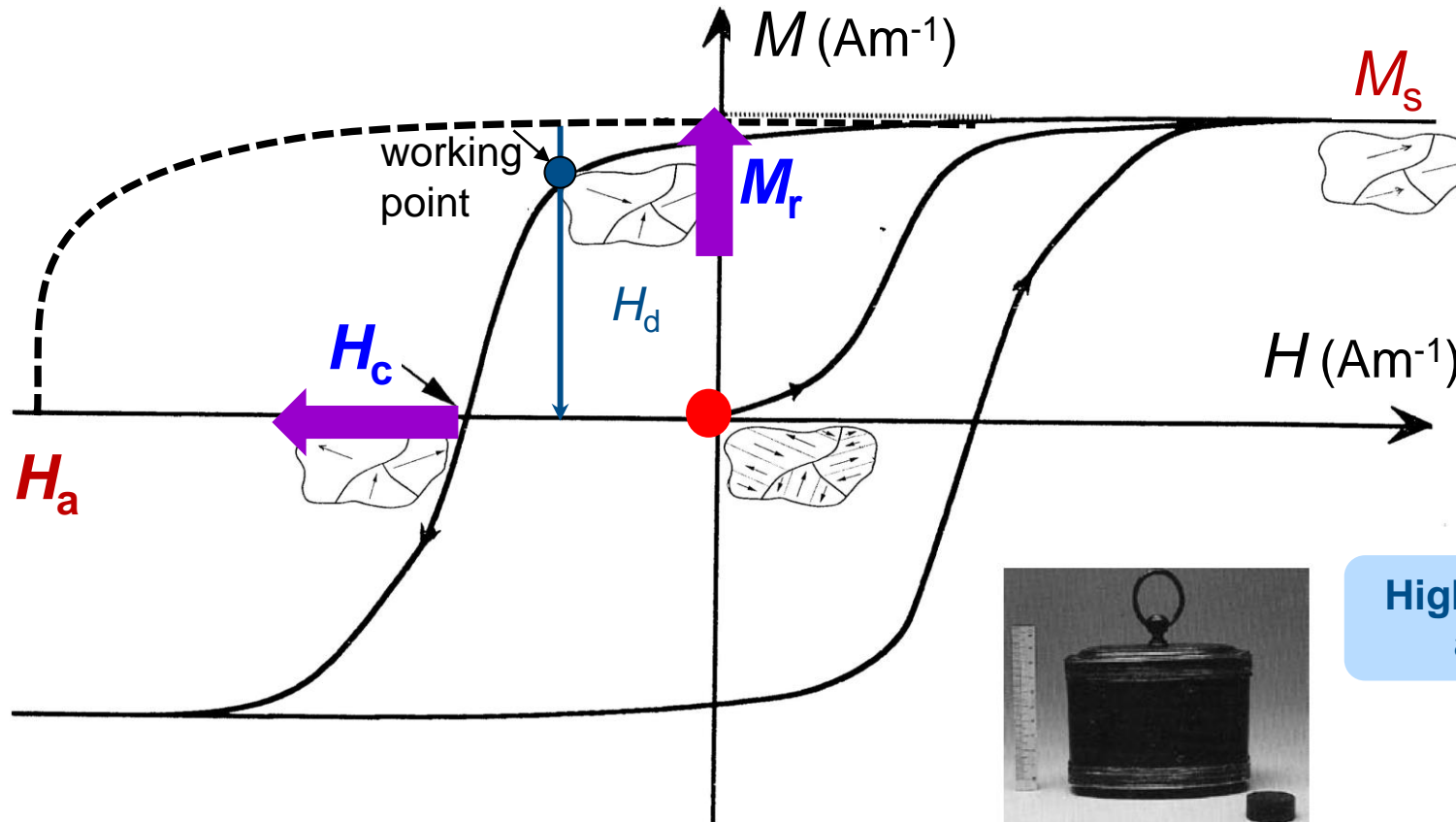
Why we need such microstructure to develop coercivity?
How we can obtain such microstructure?

Why we need such microstructure to generate coercivity?



Nucleation type: Creation of a reverse domain and associated domain wall at the position where the energy barrier is lowest.

Hard magnets: Key parameters



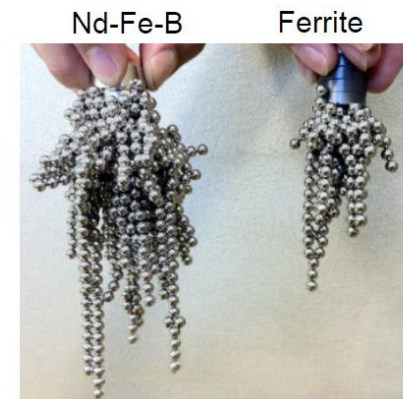
[1] J. M. D. Coey, IEEE Trans. on Magn., 47, 12, 2011

High coercivity ($H_c \approx 0.2-0.3H_a$)
and remanence ($M_r \leq M_s$)

Sample subject only its H_d



An early eighteenth century lodestone, a ferrite magnet (right) and a Nd-Fe-B magnet (front), which all store about a joule of energy.

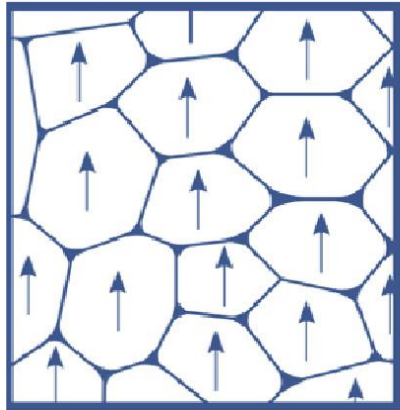


Microstructure effect on $(BH)_{\max}$:



$\text{Nd}_2\text{Fe}_{14}\text{B}$ $\mu_0 M_s = 1.6 \text{ T}$

Anisotropic magnet

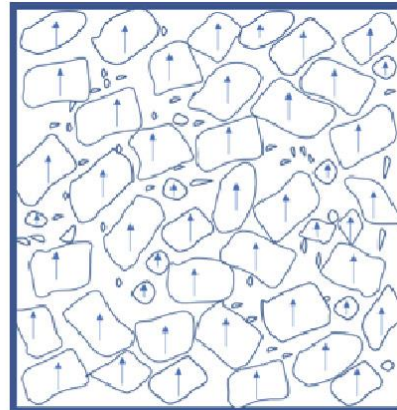


Sintered magnet

Highly oriented grains
minimum volume
nonmagnetic
intergranular

$$(BH)_{\text{MAX}} = \frac{1}{4} \mu_0 M_s^2 \\ = 515 \text{ kJ/m}^3$$

Efficiency: 100%



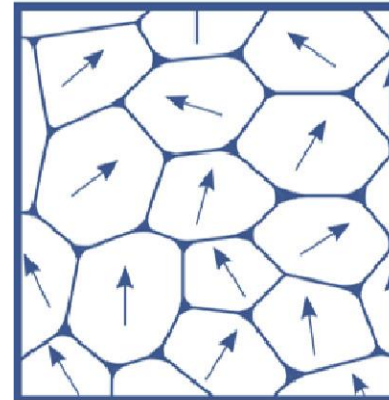
Oriented bonded magnet

Magnetic grains are
embedded in a
polymer (30%)

$$(BH)_{\text{MAX}} = \frac{1}{4} f^2 \mu_0 M_s^2 \\ = 252 \text{ kJ/m}^3$$

Efficiency: 70%

Isotropic magnet

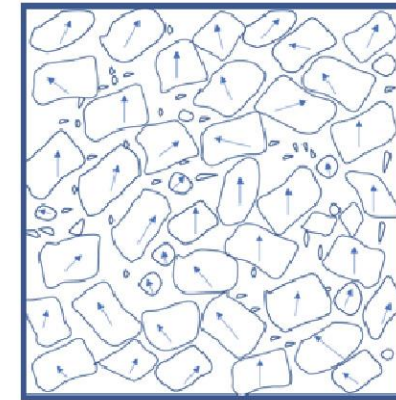


Randomly oriented Grains

$$\langle M_z \rangle = M_s / 2$$

$$(BH)_{\text{MAX}} = \frac{1}{16} \mu_0 M_s^2 \\ = 129 \text{ kJ/m}^3$$

Efficiency: 25%



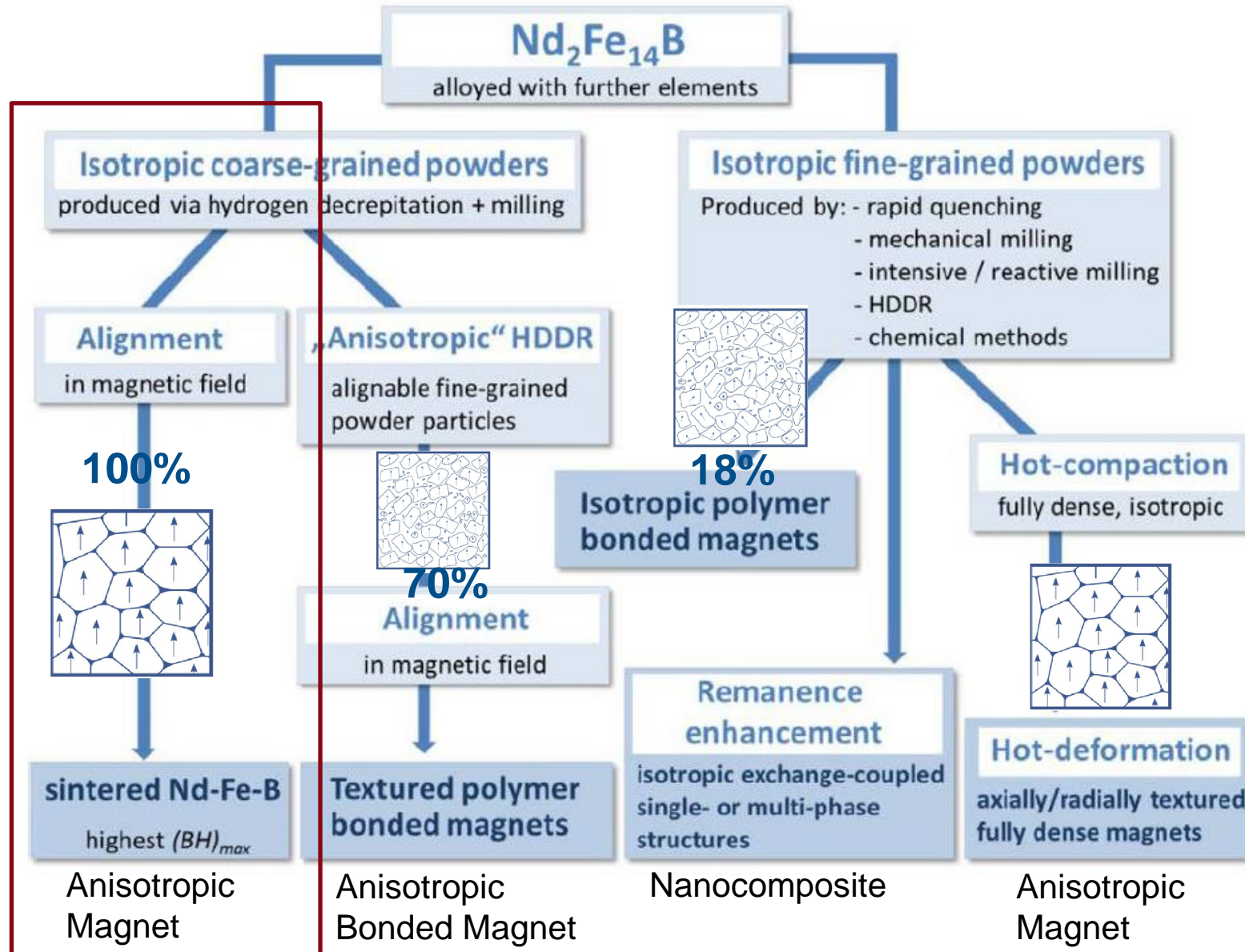
Randomly oriented Bonded

Compression or
injection molding

$$(BH)_{\text{MAX}} = \frac{1}{16} f^2 \mu_0 M_s^2 \\ = 63 \text{ kJ/m}^3$$

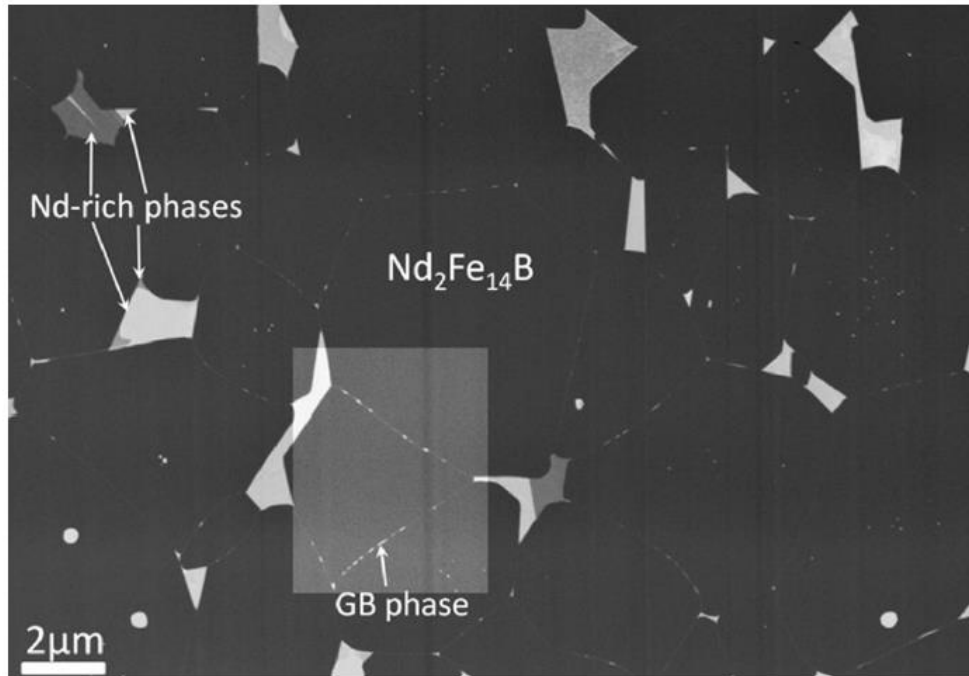
Efficiency: 18%

Processing routes:

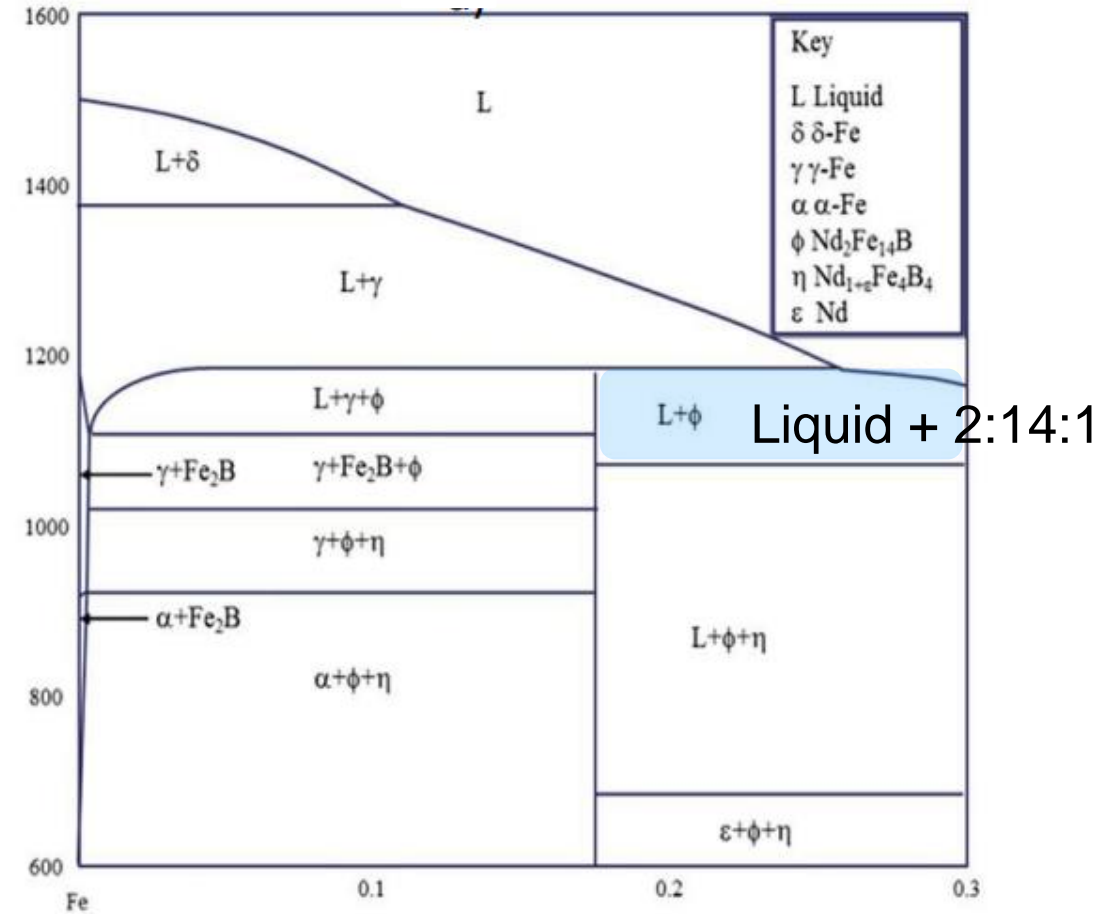


K.-H. Müller, S. Sawatzki, R. Gauss and O. Gutfleisch, Handbook of Magnetism and Magnetic Materials. Cham: Springer International Publishing, 2021, ed. by J.M.C. Coey and S. Parkin,

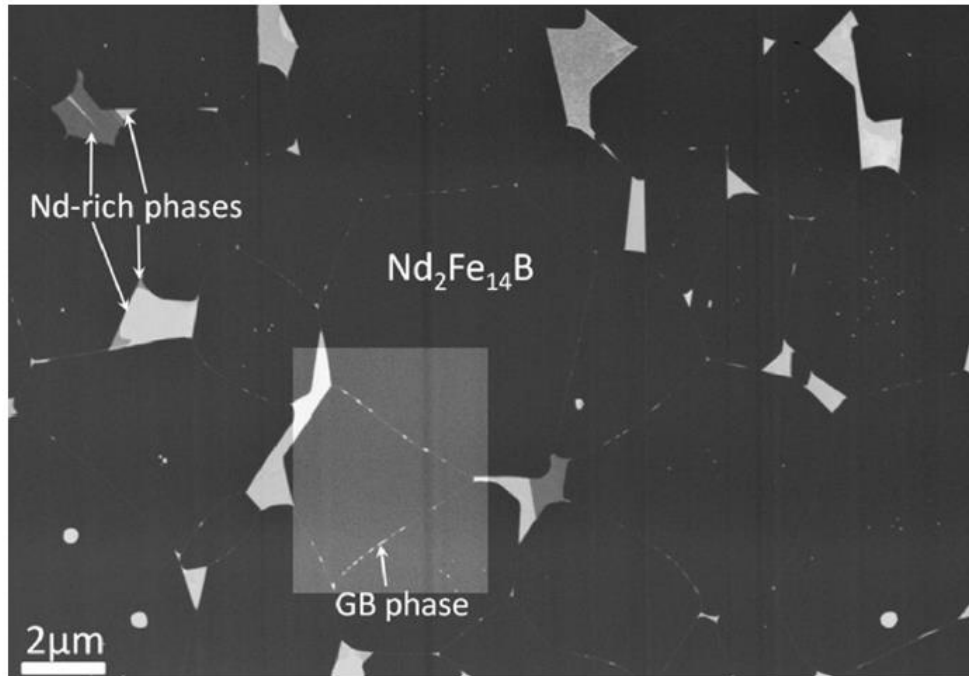
Microstructure: NdFeB sintered magnet



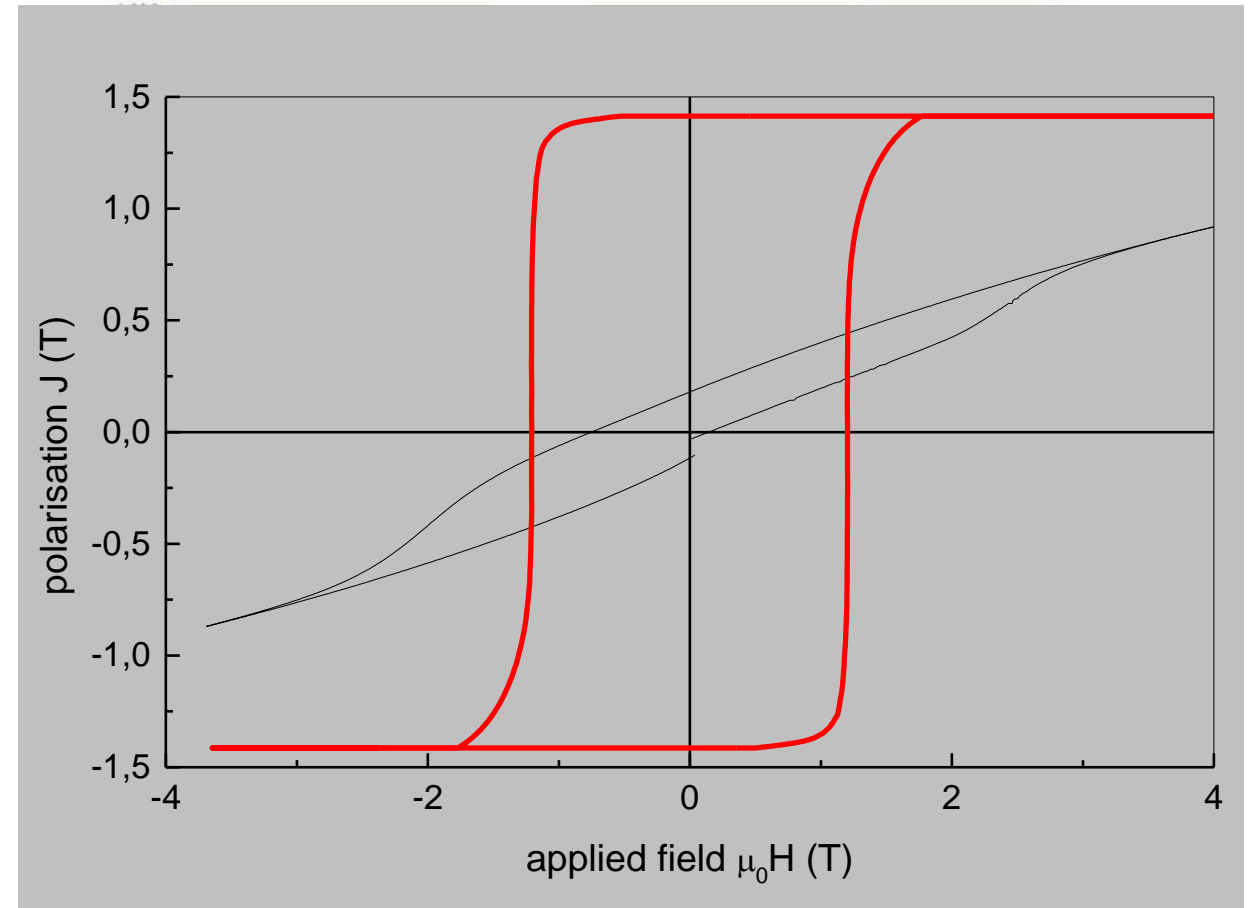
K. Hono, T. Ohkubo, H. Sepehri-Amin, J. Jpn. Inst. Metals 76 (2012)



Microstructure: NdFeB sintered magnet



K. Hono, T. Ohkubo, H. Sepehri-Amin, J. Jpn. Inst. Metals 76 (2012)



Nd-Fe-B sintered magnet

Ingredients



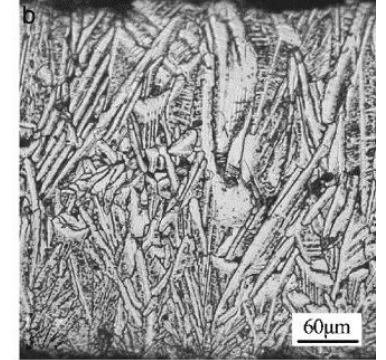
Melting



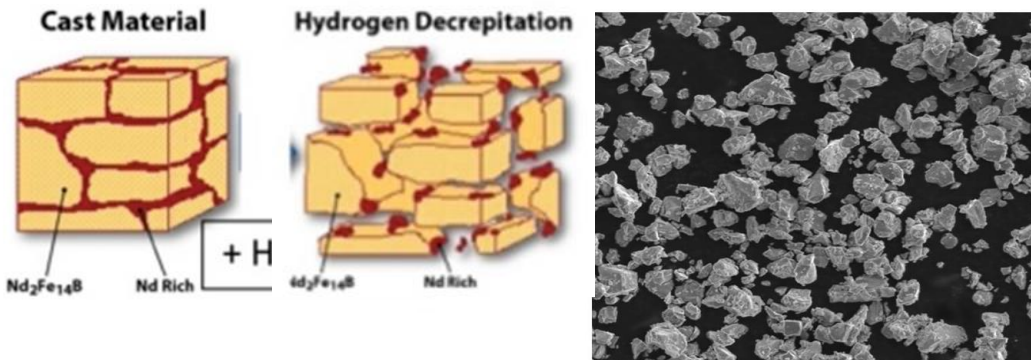
Induction, Arc Melting



Strip casting

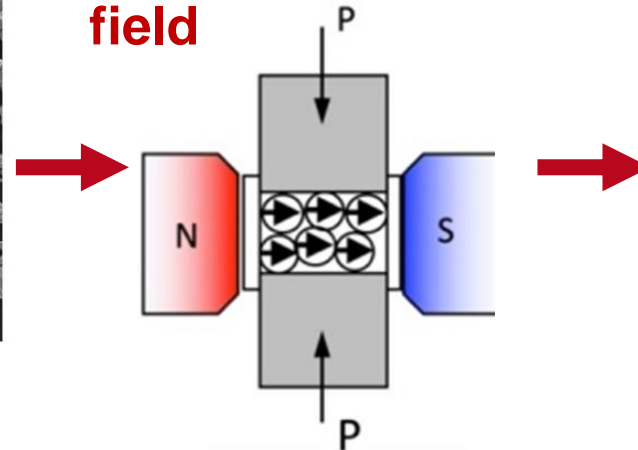


Grain size refinement

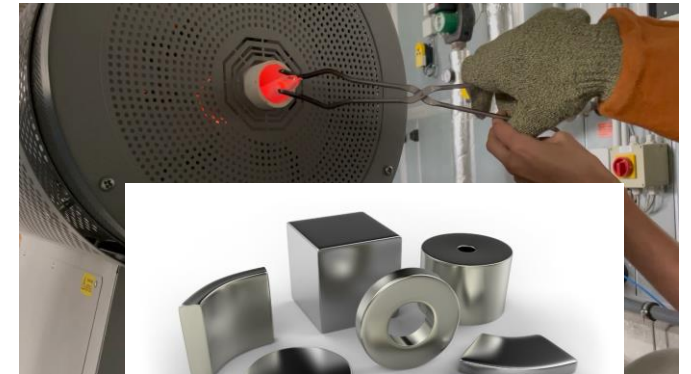


Hydrogen Decrepitation and Jet milling
→ Single crystal powder particles 3-5 µm

Pressing in magnetic field

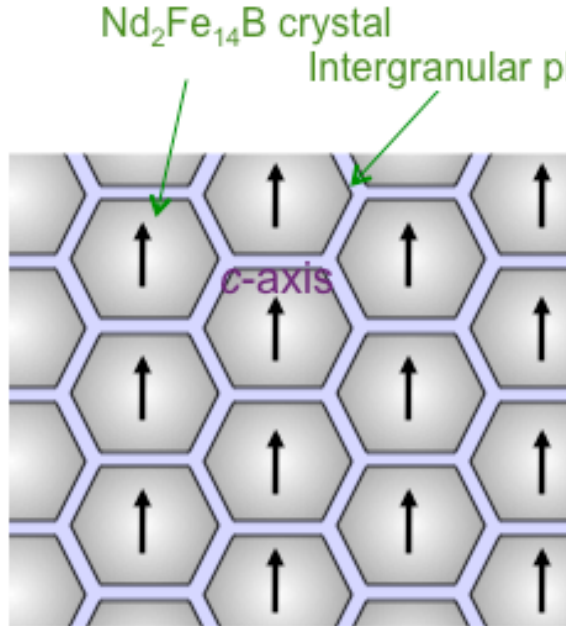


Sintering / Heat treatment / Magnetizing



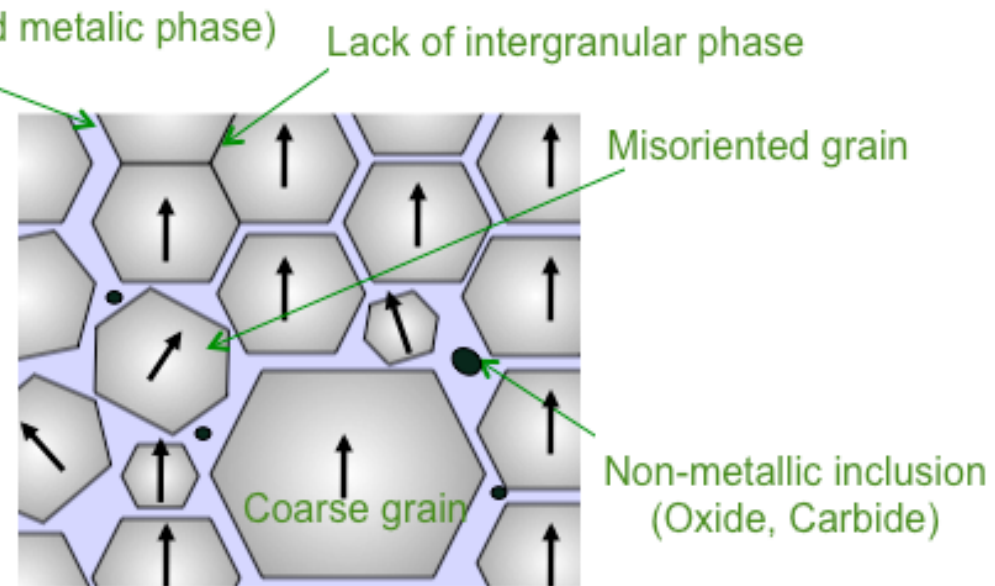
Expectation versus reality:

Ideal microstructure



- ◆ Fine (~sub-micron size) and uniform $\text{Nd}_2\text{Fe}_{14}\text{B}$ crystal grains
- ◆ Perfect orientation
- ◆ Nd metallic phase covers all $\text{Nd}_2\text{Fe}_{14}\text{B}$ crystal grains

Actual microstructure



- ◆ Lack of Nd metallic phase → Lower coercivity
- ◆ Non-metallic inclusion → Lower coercivity
- ◆ Misoriented grain → Lower squareness
- ◆ Coarse grain → Lower coercivity

1987 SSMC $(\text{BH})_{\text{max}}=405 \text{ kJ/m}^3$ $B_r=1.46 \text{ T}$ $H_c=736 \text{ kA/m}$

2005 NEOMAXX $(\text{BH})_{\text{max}}=474 \text{ kJ/m}^3$ $B_r=1.555 \text{ T}$ $H_c=653 \text{ kA/m}$

Anisotropic powders: HDDR

Hydrogen-disproportionation (HD) process and a Desorption-recombination (DR) process

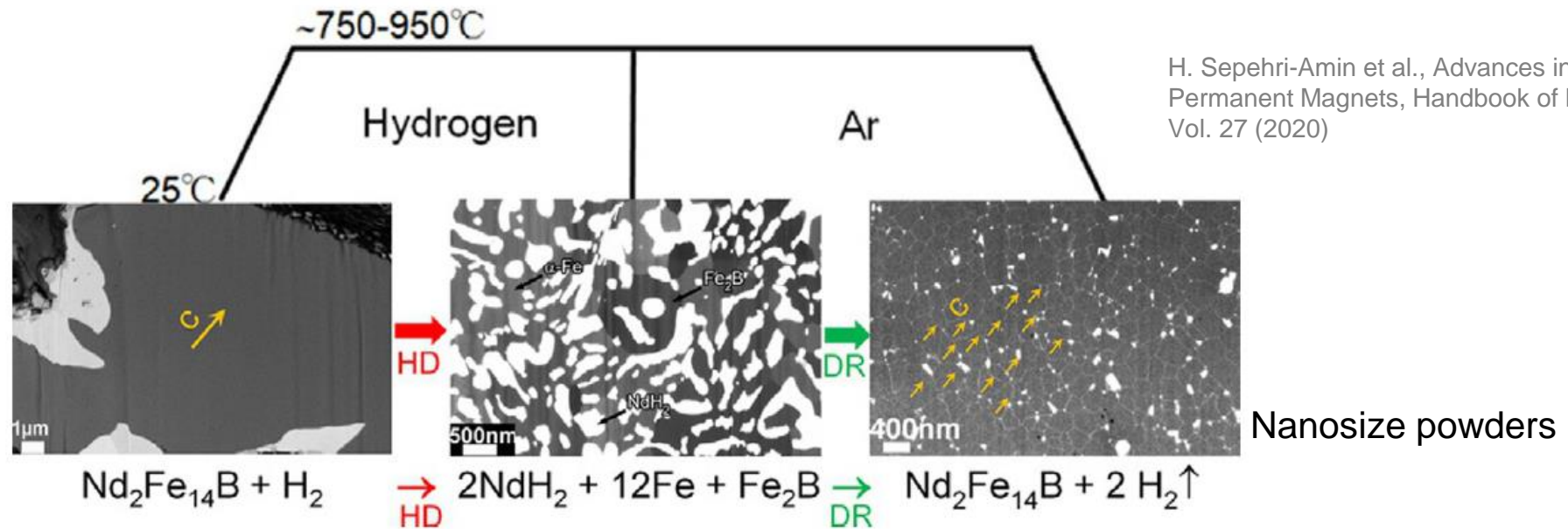


FIG. 4 Schematic of hydrogenation disproportionation desorption recombination process of Nd-Fe-B based powders.

- Starts: Mono-crystalline 2:14:1 powders prepared crushed ingot
- HD: Nd rich grain boundary absorbs H → forms NdH_2 → volume expansion → Bulk material decrepitate → Single-crystalline nanosized powders
- DR: Powders AN in Ar to recombines all these phases → ultra fine grained $\text{Nd}_2\text{Fe}_{14}\text{B}$.

Anisotropic powders: HDDR

Hydrogen-disproportionation (HD) process and a Desorption-recombination (DR) process

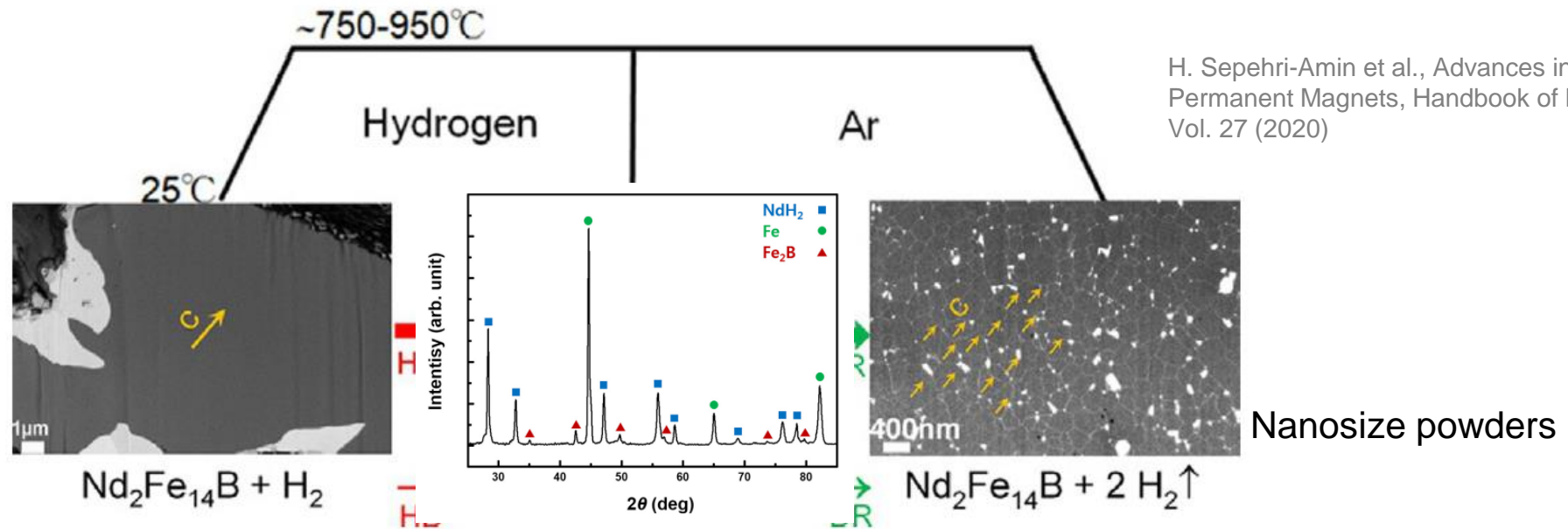
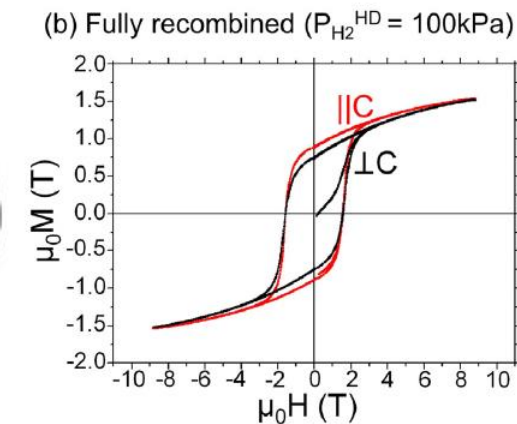
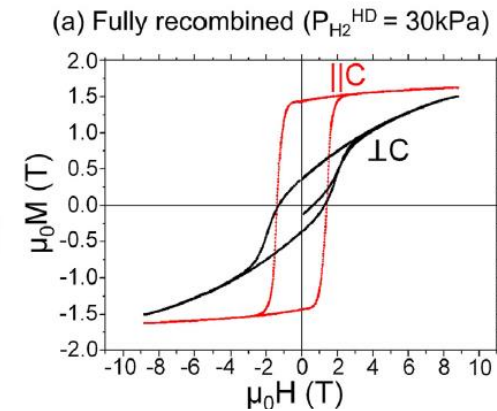
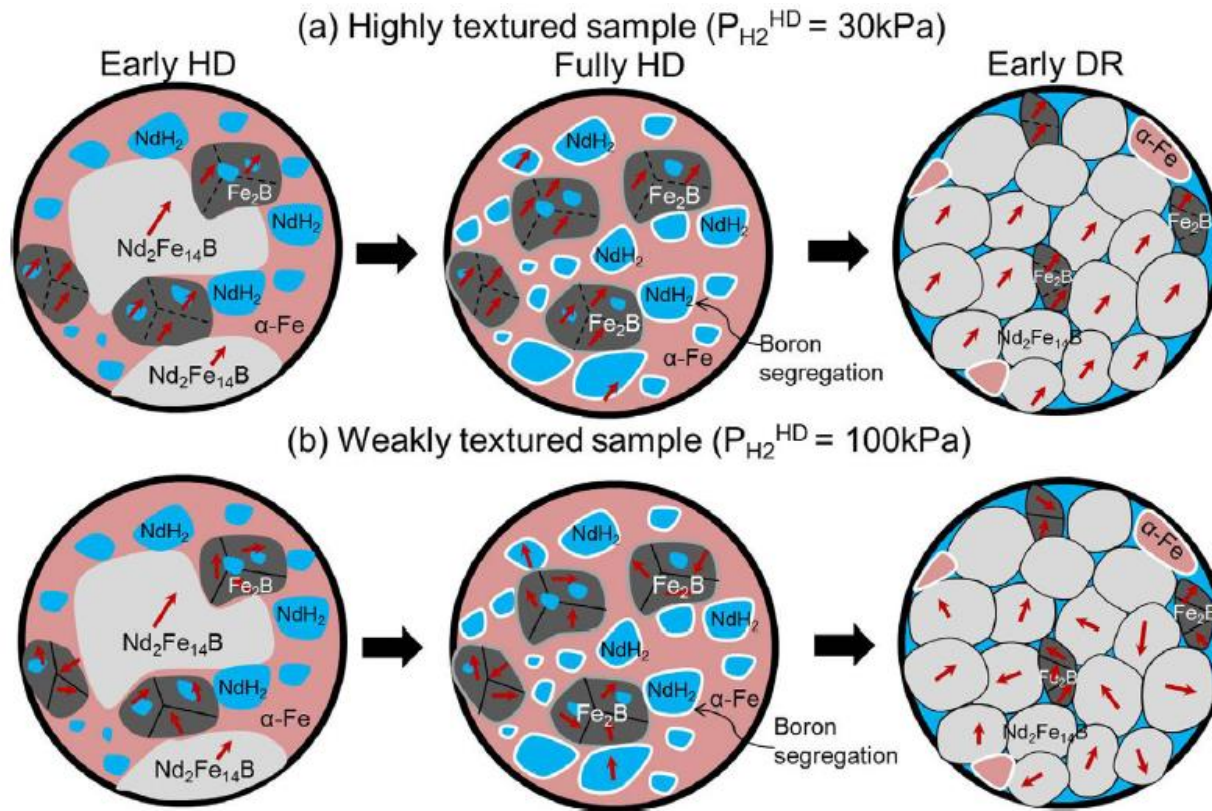


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- DR: Powders AN in Ar to recombines all these phases → ultra fined grained $\text{Nd}_2\text{Fe}_{14}\text{B}$.

HDDR:

Case study: $\text{Nd}_{12.8}\text{Fe}_{80.1}\text{B}_{6.6}\text{Ga}_{0.3}\text{Nb}_{0.2}$ (Co, Ga, Nb and Zr) → For crystallographic texture development



30kPa: Fe_2B phase has a direct crystallographic orientation relationship with the initial $\text{Nd}_2\text{Fe}_{14}\text{B}$ grains

Processing routes:

Sintered magnet:

$\text{Fe}_{76}\text{Nd}_{13.5}\text{Pr}_{0.2}\text{Dy}_{0.2}\text{Tb}_{0.2}\text{B}_{6.6}\text{Cu}_{0.1}\text{Al}_{0.5}\text{Ni}_{0.4}\text{Co}_{1.8}\text{O}_{0.5}$ $(\text{BH})_{\text{max}}=400 \text{ kJ/m}^3$ $\mu_0 M_r=1.46 \text{ T}$ $\mu_0 H_c=1.24 \text{ T}$

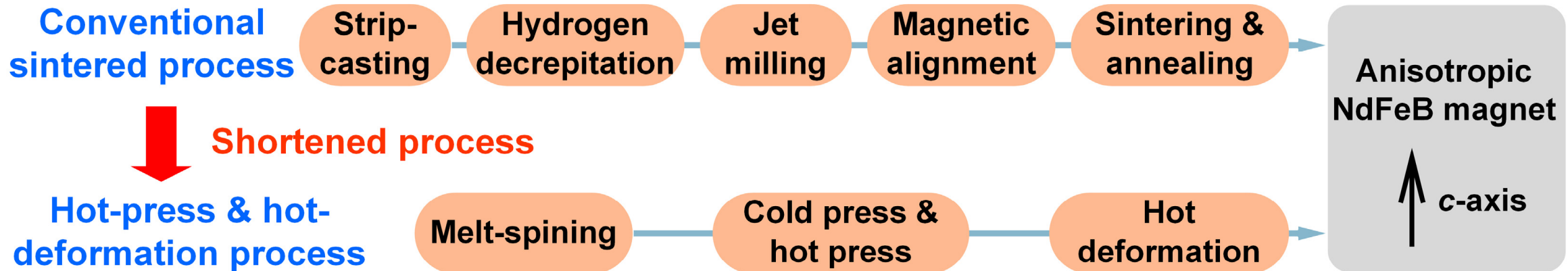
HDDR:

Textured resin bonded magnet:

$\text{Nd}_{12.6}\text{Fe}_{69.3}\text{Co}_{11.6}\text{B}_{6.0}\text{M}_{0.5}$ $\text{M}=\text{Ga,Zr,Nb,Ta,Hf}$ (M for texture) $(\text{BH})_{\text{max}}=144 \text{ kJ/m}^3$ $\mu_0 M_r=0.89 \text{ T}$ $\mu_0 H_c=1.37 \text{ T}$

Hot pressing of anisotropic powders

$\text{Nd}_{12.6}\text{Fe}_{69.3}\text{Co}_{11.6}\text{B}_{6.0}\text{M}_{0.5}$ $\text{M}=\text{Ga,Zr,Nb,Ta,Hf}$ (M for texture) $(\text{BH})_{\text{max}}=271 \text{ kJ/m}^3$ $\mu_0 M_r=1.25 \text{ T}$ $\mu_0 H_c=1.08 \text{ T}$



Hot deformation:

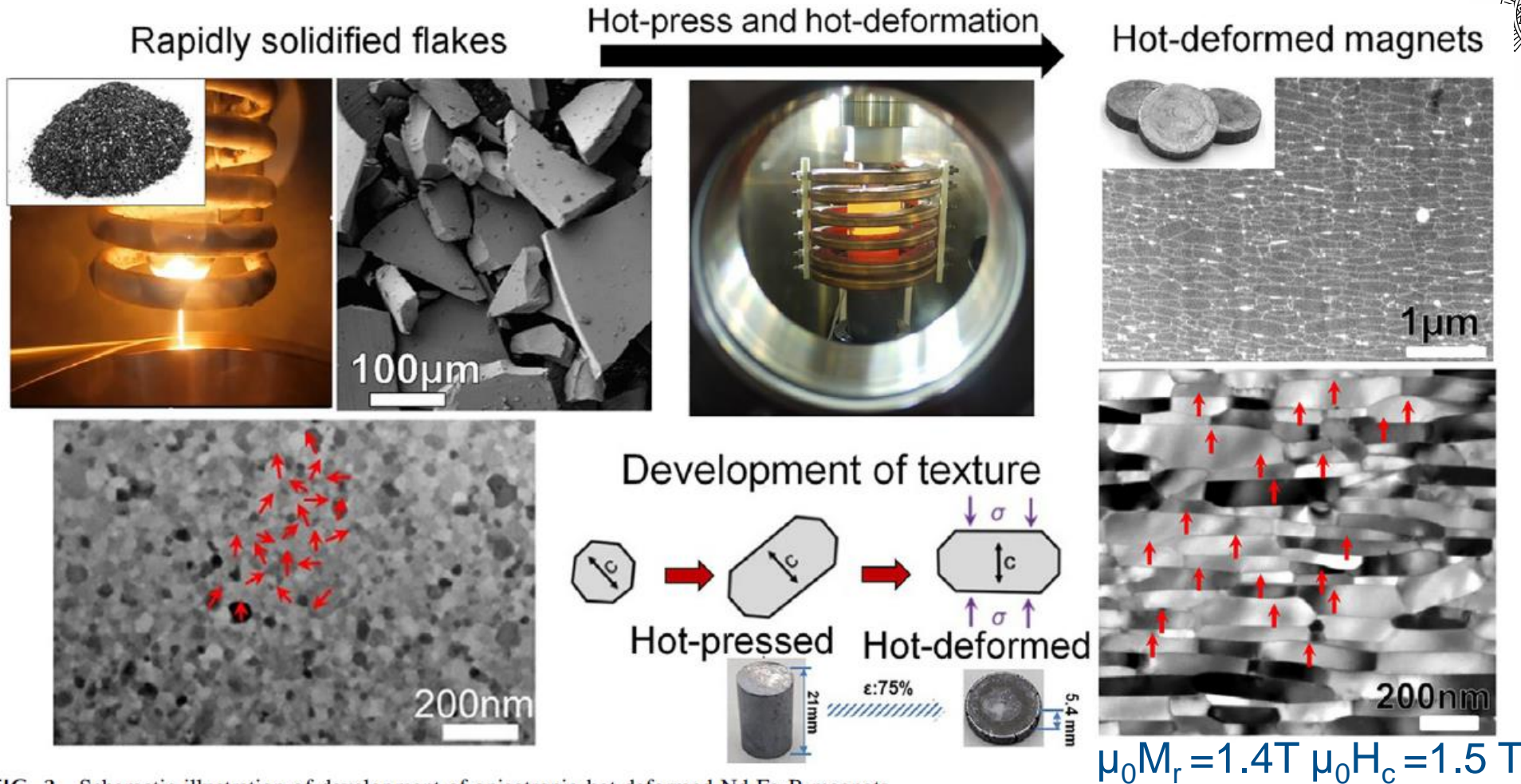
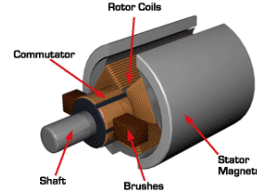
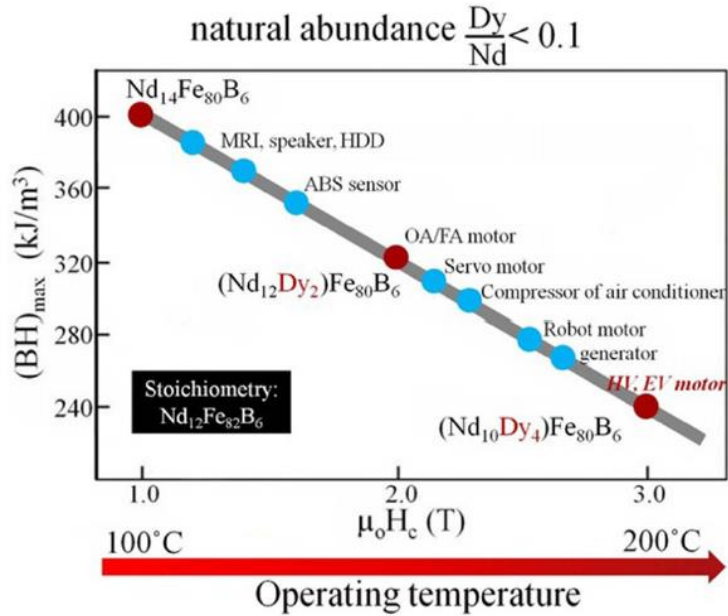


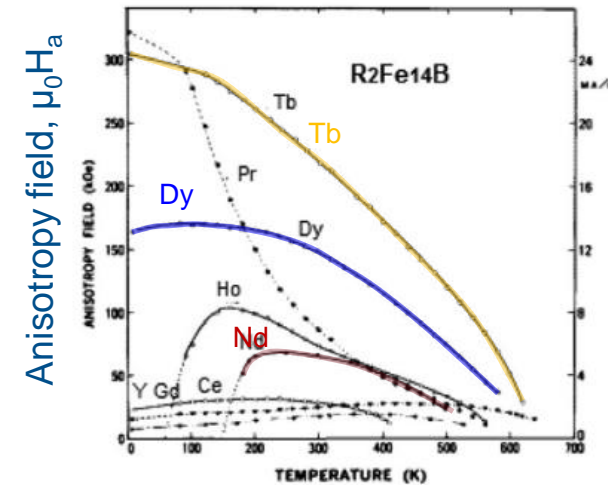
FIG. 3 Schematic illustration of development of anisotropic hot-deformed Nd-Fe-B magnets.

Anisotropic grain growth of $\text{Nd}_2\text{Fe}_{14}\text{B}$ nanocrystals in rapidly solidified alloys along the c-plane and the rotation of the grown platelet-shaped crystallites during plastic flow.

Nd-Fe-B based magnets for applications:



	$\mu_0 M_s$ (T)	$\mu_0 H_a$ (T)	T_c (K)
Nd ₂ Fe ₁₄ B	1.61	7.5	586
Dy ₂ Fe ₁₄ B	0.71	15	598



Operating temperature above 150 °C, part of Nd must be substituted with Dy or Tb. This impacts directly the coercivity of the magnet which represents its resistance to demagnetization.

- [1] H. Sepehri-Amin et al. Handbook of magnetic materials, 269-372.(2018)
[2] S. Hirohara et al. J. Appl. Phys. 59, 873 (1986)

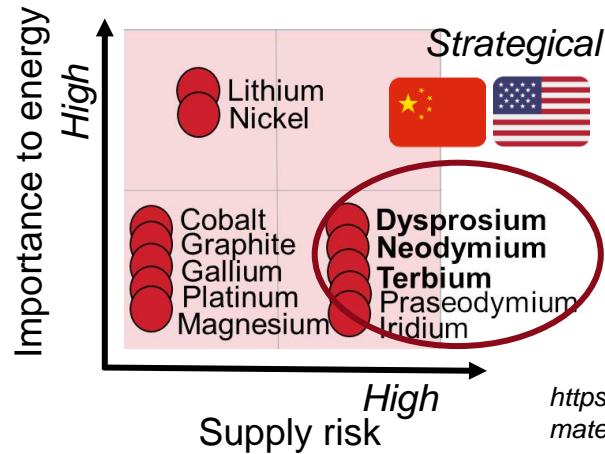
Sintered magnet:

Fe₇₆Nd_{13.5}Pr_{0.2}Dy_{0.2}Tb_{0.2}B_{6.6}Cu_{0.1}Al_{0.5}Ni_{0.4}Co_{1.8}O_{0.5} $(BH)_{max}=400$ kJ/m³ $\mu_0 M_r=1.46$ T $\mu_0 H_c=1.24$ T

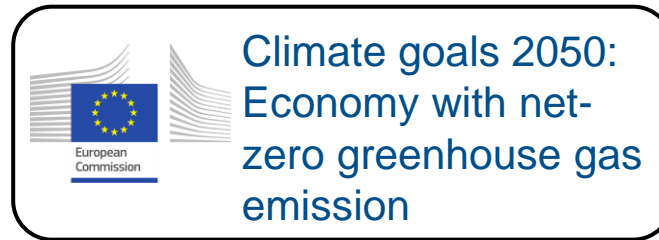
But:



Critical elements



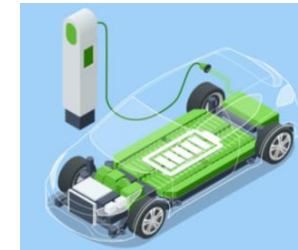
<https://www.energy.gov/cmm/what-are-critical-materials-and-critical-minerals>



Green energy application

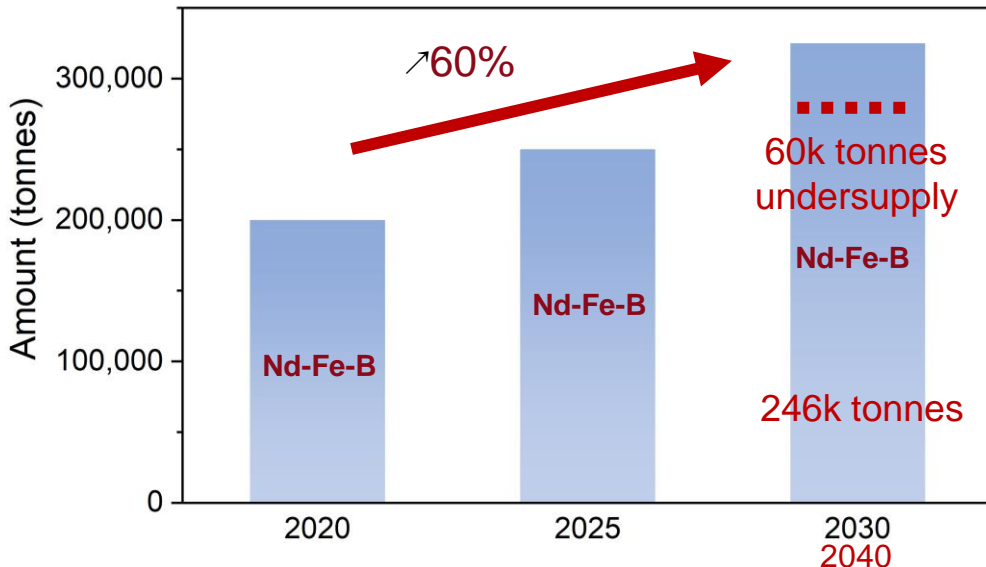


Wind turbines



Electric car

Production



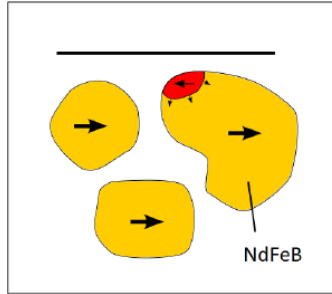
Adams Intelligence
Grand View
Research

Directions:

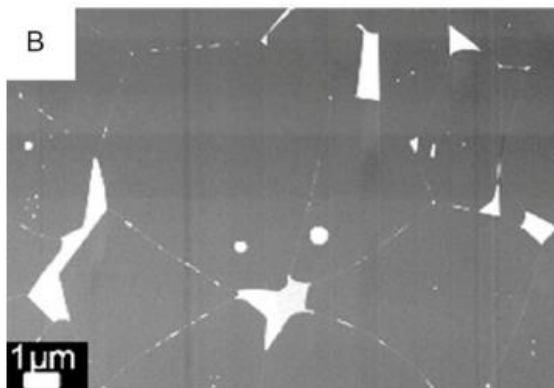
- Decreasing HRE content
 - Grain boundary diffusion
 - Utilization of abundant rare earth La, Ce
 - Without HRE
 - Recycling of NdFeB magnets
 - Developing a new **Resource-efficient magnet**: Secure, affordable, sustainable.
- Challenge:** No new magnet for the last 35 years!

Grain boundary diffusion:

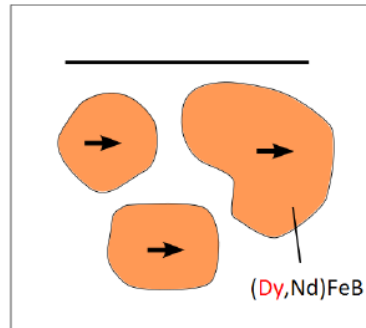
Dy-free magnet



- reduced magnetic anisotropy at grain boundaries
- nucleation of reversed domains in low magnetic fields
- low coercivity

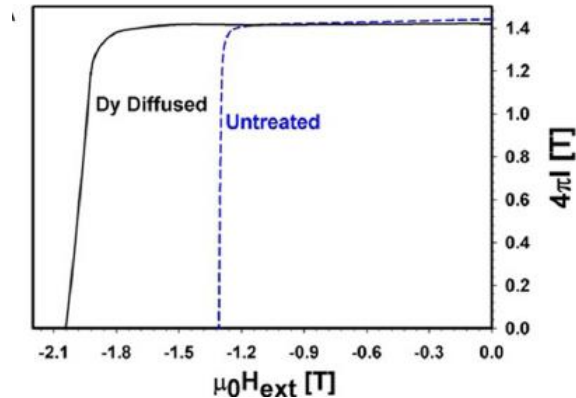
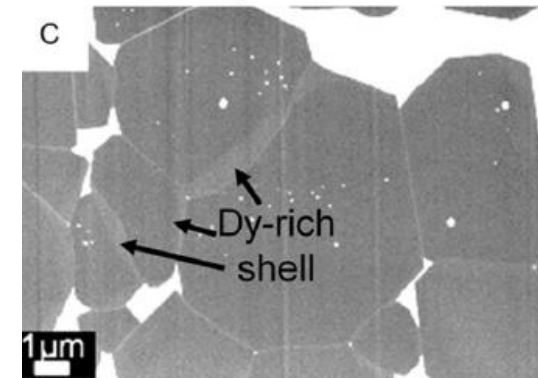
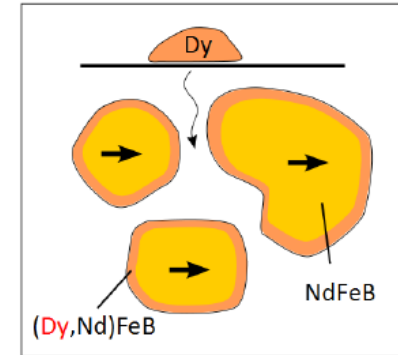


Conventional magnet with Dy



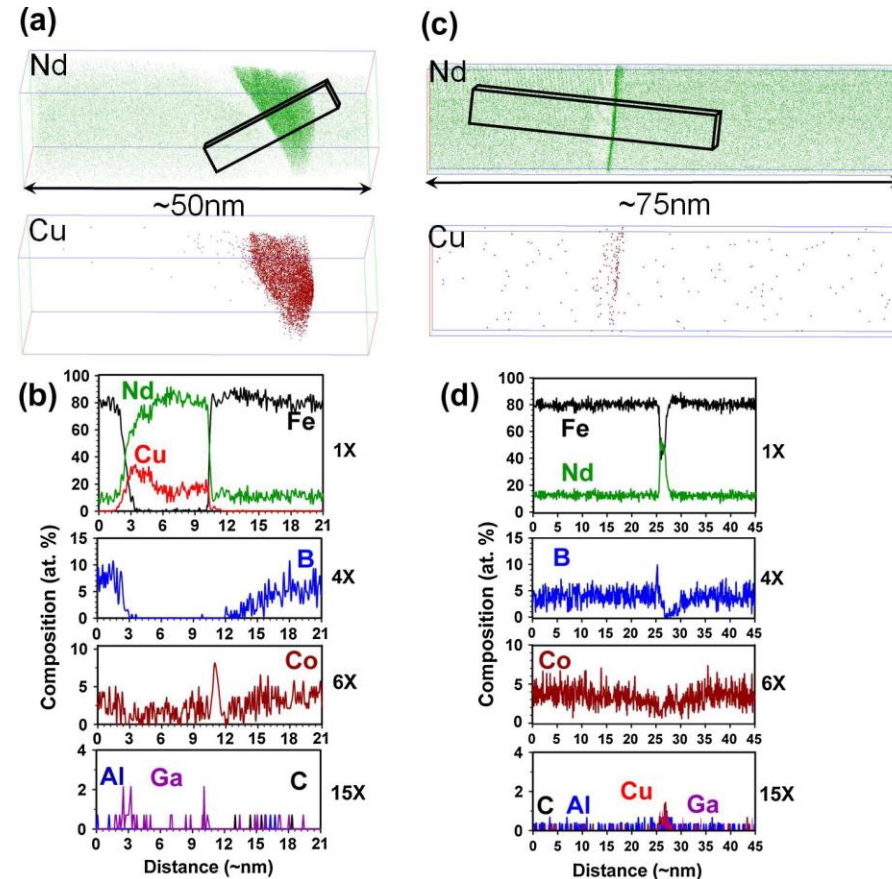
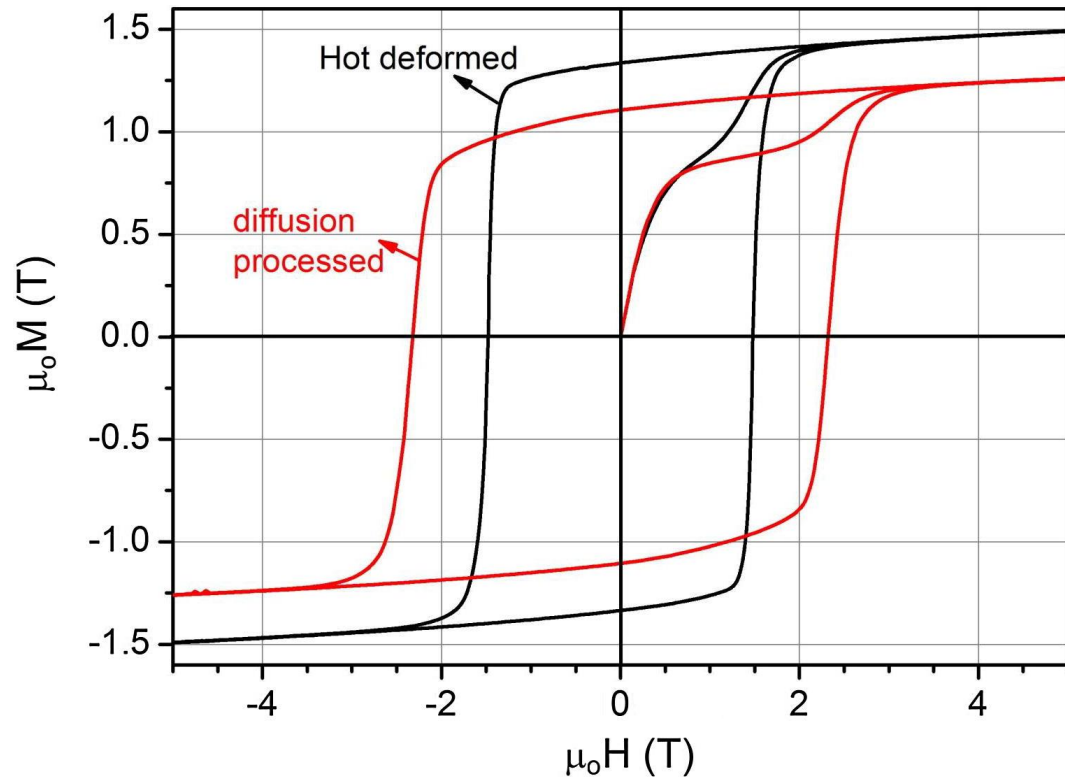
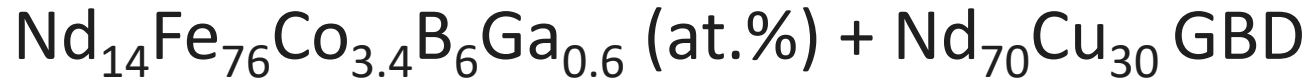
- Dy added to precursor
- homogenous Dy distribution in grains
- high coercivity
- high amount of Dy

Dy as GBDP



Dy content can be decreases $\approx 50-70\%$.

Grain boundary diffusion: Without RE

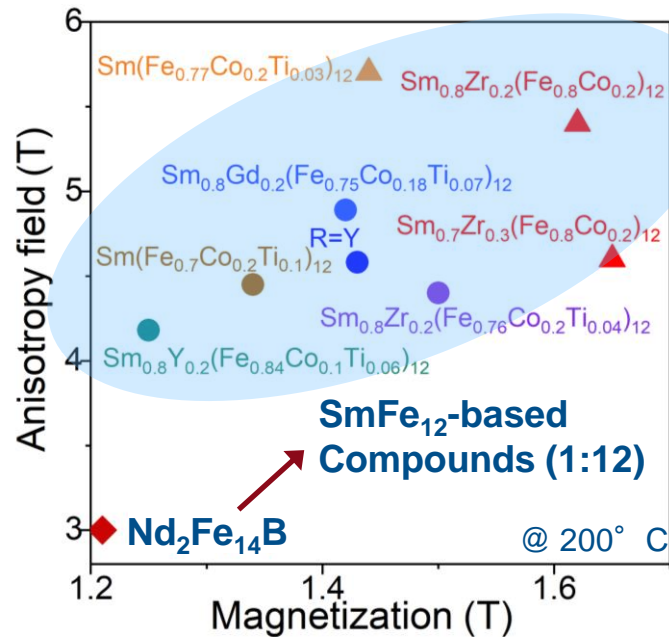


The intergranular phase of the hot-deformed magnet initially contained ~55 at.% ferromagnetic element, while it diminished to an undetectable level after the process

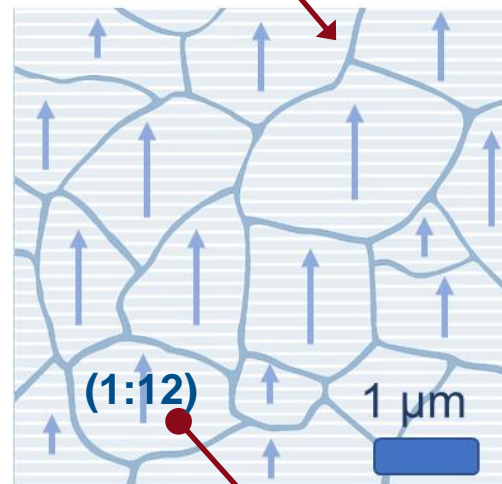
H. Sepehri-Amin et al., Acta Mater. 61 (17) (2013), 6622-6634.

Developing SmFe₁₂-magnet:

High anisotropy (H_a)
Magnetization (M_s)



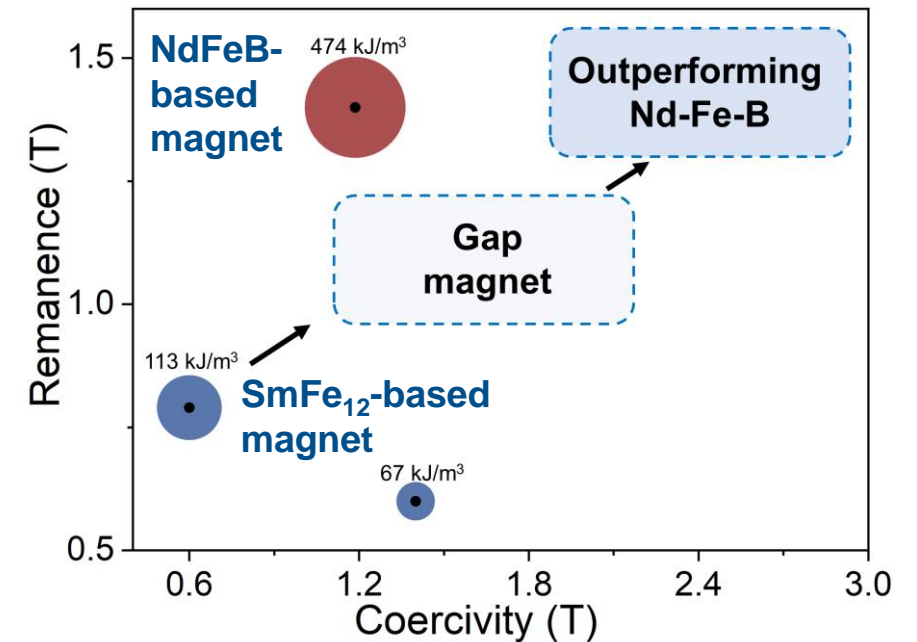
Optimum
microstructure
Intergranular phase



Fine magnetic grains



High coercivity (H_c)
Remanence (M_r)



Bringing to the physical limit

$$H_c \geq 30\%H_a$$

$$M_r \geq 90\%M_s$$


- [1] P. Tozman et al. Acta Mater. 153 (2018)
 [2] P. Tozman et al. Scr. Mater., 194 (2021)

Advertisements:

<https://magnetism.eu/271-recordings-2024.htm#par2356>

[9] P. Tozman et al. *Acta Mater.* 103, 309 (2016) Sm (at. %)




Seminar Dr. Pelin Tozman



Machine Learning-driven Exploration of Sm-Fe-based Phase Diagrams to Achieve Fe Rich High-performance Magnet

Dr. Pelin Tozman
Athene Young Investigator

*Functional Materials, Institute of Materials Science, Technische Universität Darmstadt,
64287 Darmstadt, Germany*

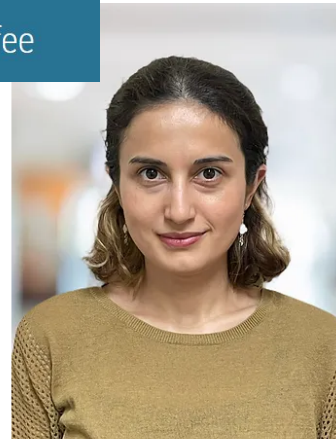


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Magnetism Conference**

2nd October 2024 NO registration fee



Invited speaker AtC-AtG 2024

Pelin Tozman

 Technical University of Darmstadt, Germany

 Region: Europe, Middle East and Africa

 Field: Multi-Functional Magnetic Materials and Applications

Presentation title

Development of magnetic recording strategies: A journey from magnetic tape to multi-level heat-assisted magnetic recording

Pelin Tozman is Athene Young Investigator Fellow in Functional Material group in Technical University of Darmstadt, Germany. She got her PhD from Trinity College Dublin and she worked as a ICYS research fellow in Research Center for Magnetic and Spintronic Materials group in National Institute for Materials, Tsukuba. Her research cover various areas of magnetism such as developing novel materials for practical applications; permanent magnet for green energy technology, magnetic recording media for hard disk drives, spintronic applications, and noise suppression materials for 5G communication. For this purpose, she worked on different types of compositions, in various forms (nanocomposite, nano powders, ingot, thin-film, nanofabrication).

Acknowledgement:

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Functional Materials
Prof. Dr. Oliver Gutfleisch
Dr. Pelin Tozman

https://www.mawi.tu-darmstadt.de/fm/group_members_fm/jobs_fm/application_form.en.js

p



pelin.tozman@tu-darmstadt.de



Master students:
Maria Takeuchi
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Giray Erdem
Eren Foya
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Funding:

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(2023-2026)

